PARTS LIST
AND
INSTRUCTION BOOK

Porless MAGNARC

TRADE MARK REG.

HIGH INTENSITY REFLECTOR ARC LAMP

----MF'D BY---

J. E. McAULEY MFG. CO. 552-554 W. ADAMS STREET CHICAGO, ILL., U. S. A.

2ND EDITION SECOND EDITION

Telegraphic and Cable Code

Code Word

MANER: One Magnarc with 5 M/M x 6 M/M Holders

MARET: One Magnarc with 6 M/M x 7 M/M Holders

MARSH: One Magnarc with 6.5 M/M x 8 M/M Holders

MAPES: One Magnarc with 7 M/M x 8 M/M Holders

MASTO: One Magnarc with 7 M/M x 9 M/M Holders

MATIN: One Magnarc with 5 M/M x 6 M/M Holders and Ammeter

MAXIM: One Magnarc with 6 M/M x 7 M/M Holders and Ammeter

MEATY: One Magnarc with 6.5 M/M x 8 M/M Holders and Ammeter

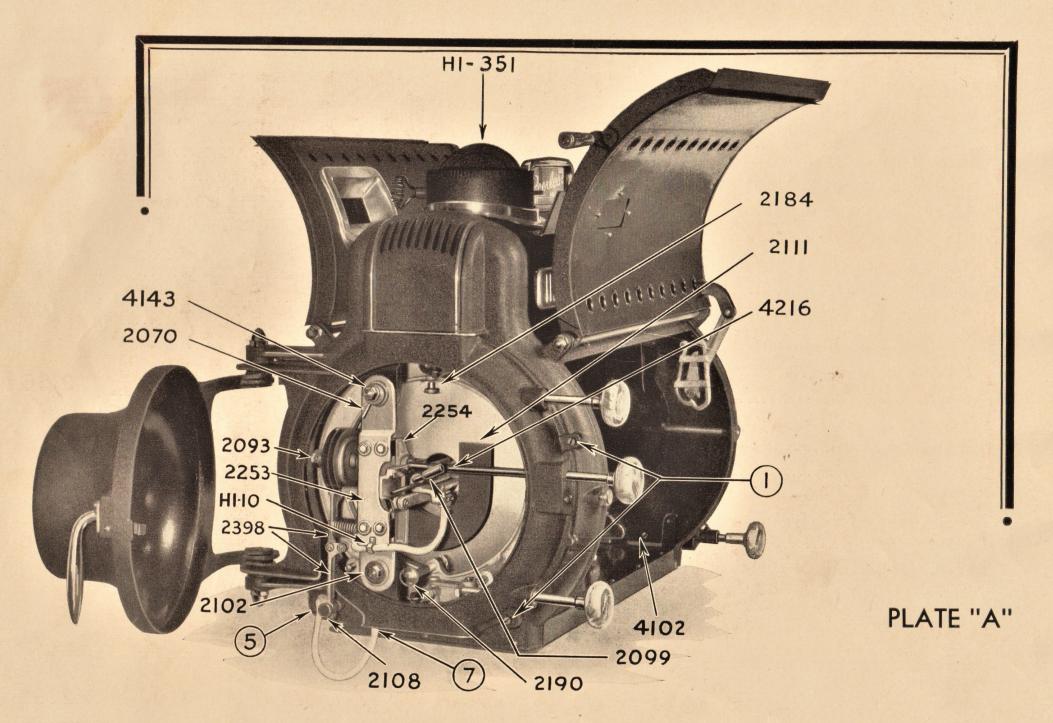
MEDIC: One Magnarc with 7 M/M x 8 M/M Holders and Ammeter

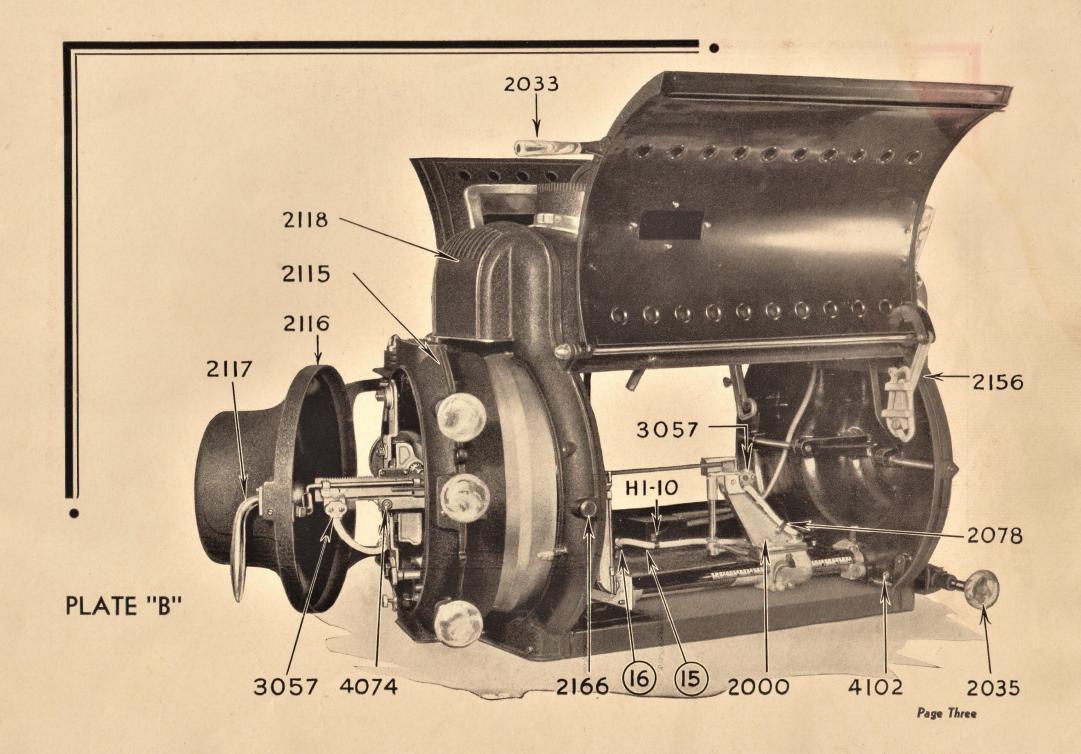
METOR: One Magnarc with 7 M/M x 9 M/M Holders and Ammeter

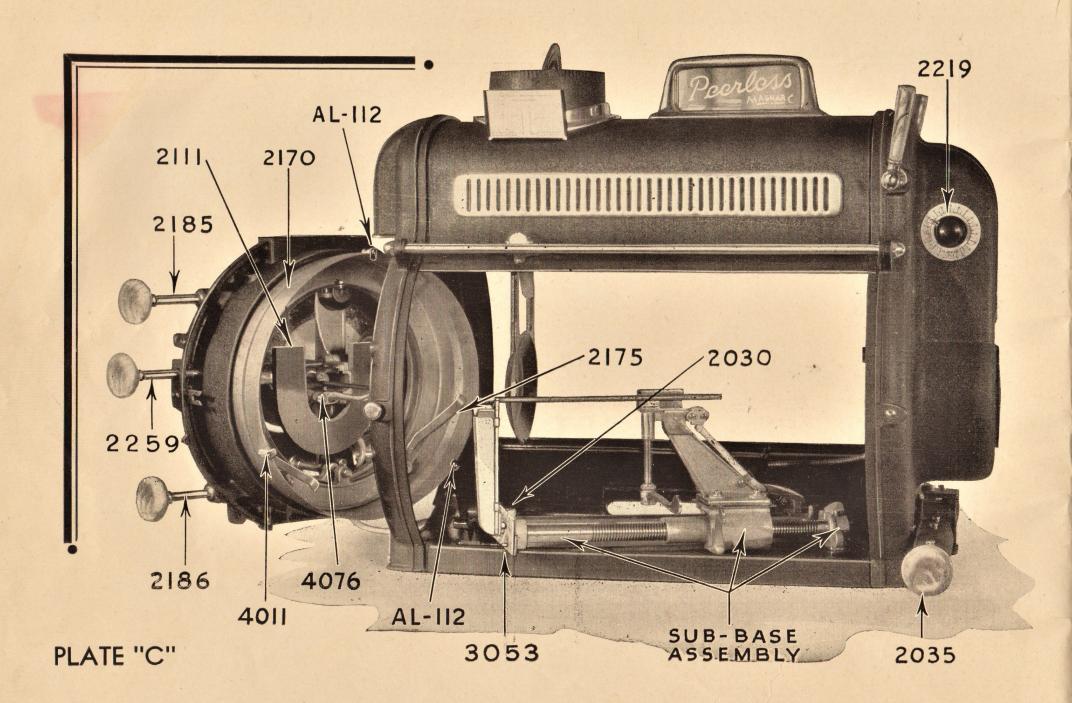
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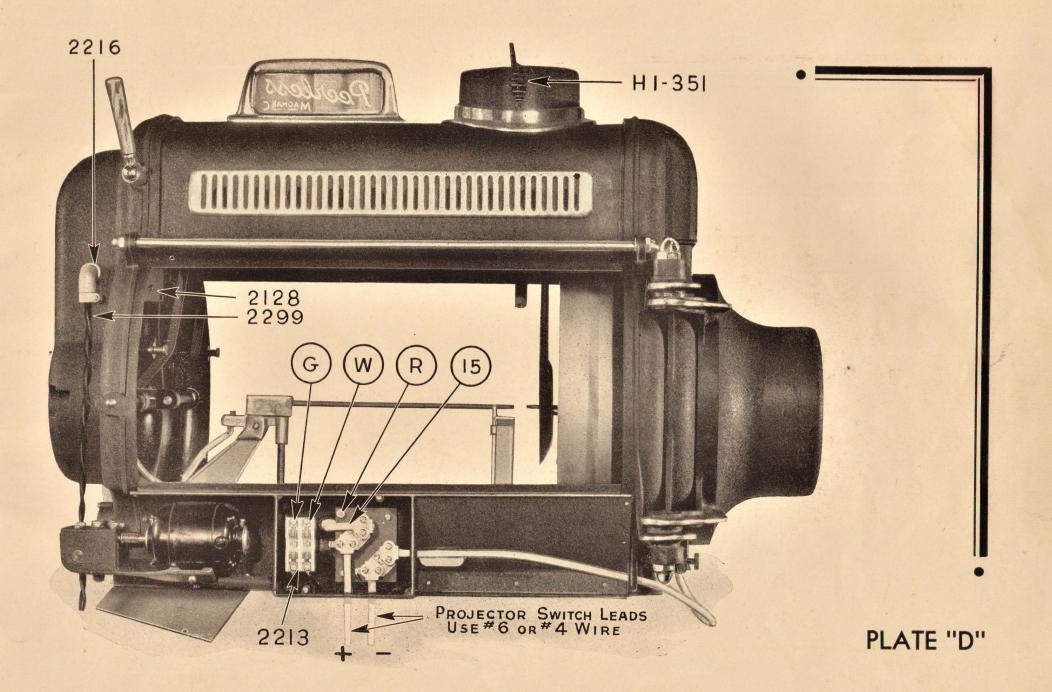
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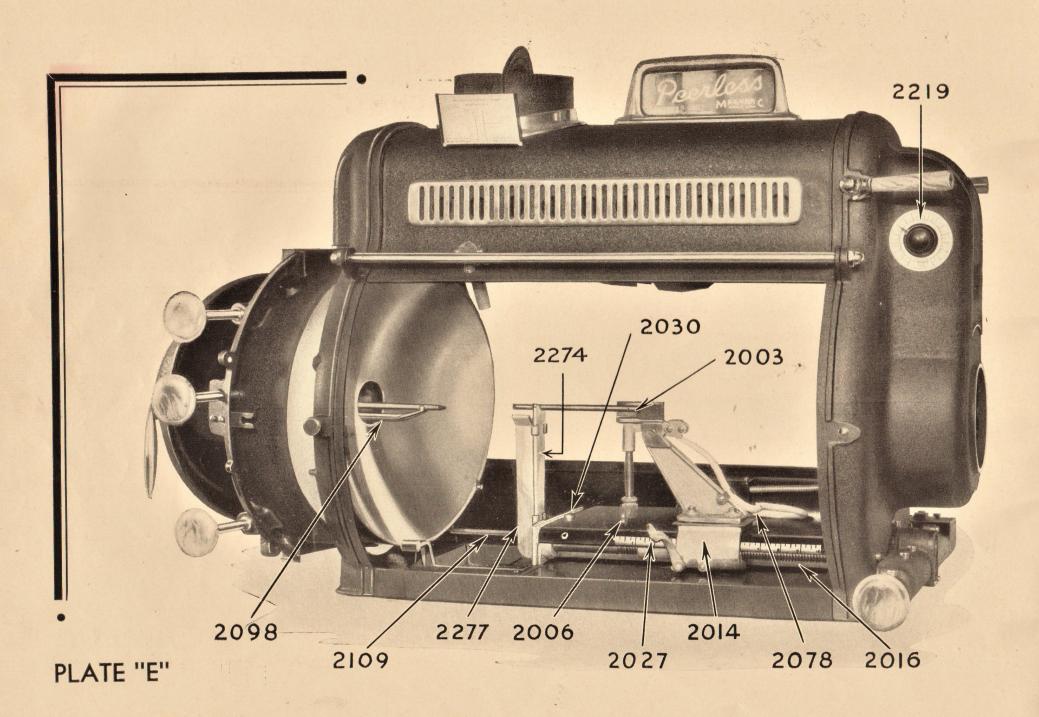
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CARE AND OPERATING INSTRUCTIONS FOR THE

Peerless MAGNARC HIGH INTENSITY LAMP

OPENING SHIPPING CASES.

Unpack the PEERLESS MAGNARC High Intensity Lamp, first removing the cleats that retain the lamp in the shipping cases and place lamphouse on the projector pedestal, being sure to clamp it firmly to the projector pedestal by means of thumb screws through the pedestal table before opening any of the rear doors of the lamphouse.

When the lamphouse is screwed to the pedestal remove the screws shown as No. 1 in plate "A." These screws, which retain door No. 2115 to the lamphouse rear casting No. 2118, plate "B," may then be discarded as they are only used for shipping purposes. Rear door No. 2116 plate "B" is opened by pulling backward on handle No. 2117. The negative carbon and reflector assemblies are then exposed to view.

ELECTRICAL CONNECTIONS TO CURRENT SUPPLY

All electrical connections between the main terminal block and the carbon holders are made at the factory. It therefore only remains that the main terminals be connected to the current supply circuit.

Two five foot lengths of No. 4 or No. 6 Extra Flexible asbestos covered wire are generally required for the leads indicated as + and - on Plate "D" page five.

-CAUTION-

Reflector door No. 2115 plate "B," may be opened by pushing in on door release button No. 2166 plate "B."

This door should **not** be opened until the lamphouse is securely fastened to the projector table as its weight may cause the lamphouse to over-balance.

TO INSERT REFLECTOR IN REFLECTOR DRUM.

Next unscrew screw No. 4011 plate "C," and remove the reflector retaining clip. Holding the reflector at a slight angle, pass the hole in the reflector over the negative guide No. 2098, plate "E," and under the two other reflector retaining clips No. AL-112. Then push inward on the reflector until its outer rim is back of the front edge of reflector drum No. 2170 plate "C," and replace screw No. 4011 and its clip. Next push forward on the rear of the reflector to make sure that the outer edge is touching all three retaining clips No. AL-112.

ARC CONTROL MOTOR CONNECTIONS

All Electrical Connections to the Arc Control Motor Circuit are made at the factory.

Should it ever become necessary to remove the motor, it should be disconnected at terminal indicated as "G," "W," and "R," on Plate "D."

Note—See further instructions on page fourteen.

TO CONNECT LAMPHOUSE PILOT LIGHT.

All electrical connections to the pilot light and switch inside of the lamphouse have been made at the factory. It is therefore only required that the leads No. 2299 Plate "D" be enclosed in a length of flexible conduit and connected to a current supply. This may often be found at the projector motor switch or at some convenient light outlet in the projection room. After making this connection, insert an incandescent lamp.

FLOATING CARBON PRINCIPAL EXPLAINED.

An important and essential feature in the unique construction of the PEERLESS MAGNARC is the method employed to insure continuous and correct alignment of the positive and negative carbons, which consist in providing "Floating" carbon clamps and rigid carbon guides near the arcing end of each carbon.

The function of the carbon guides shown as No. 2274 and No. 2011 plate "E," is to accurately locate the ends of the carbons in respect to each other thus insuring proper crater formation. Since the positive and negative carbon clamps "float" in their respective supports, even badly warped or crooked carbons will burn perfectly in this lamp.

TO TRIM POSITIVE CARBONS.

Throw friction release lever No. 2027 plate "E" clockwise and slide the entire positive carbon carriage No. 2014 plate "E," toward the front of the lamp. Relock carriage by throwing lever No. 2027 toward the rear of the lamphouse. This locks a gear on carriage No. 2014 plate "E," to the threads of the positive acme feed screw No. 2016 plate "E."

Next turn positive carbon clamp lever No. 2006 plate "E," toward the reflector so that positive carbon clamp shoe No. 2003 plate "E," is low enough to permit insertion of the positive carbon. Next place the pointed end of the carbon in the "V" slot in positive carbon guide No. 2274 plate "E" with its pointed arcing end in the same vertical plane as the front edge of positive carbon guide chute No. 2277 and clamp the carbon by rotating lever No. 2006 plate "E," toward the front of the lamphouse.

TO TRIM NEGATIVE CARBONS.

At the option of the projectionist the negative carbon may be trimmed with door No. 2115 closed, as shown on plate "A" or with it open as shown in plate "E."

To insert the negative carbons, move the negative carbon clamp to its rearmost position and raise negative carbon clamp lever No. 2099 plate "A" and insert the carbon into the side of the carbon clamp, pushing the carbon forward through negative carbon guide No. 2098 plate "E," until the end of the negative carbon projects approximately $1\frac{3}{8}$ " beyond the front end of the carbon guide and clamp in that position.

ARC VOLTAGE AND AMPERAGE.

The PEERLESS MAGNARC is designed to operate at the currents shown on the tables which will be found on Page 16, with a voltage drop across the arc of 31 to 40 volts. As a consequence this lamp may be operated with any multiple arc type motor generator or on 110 volt direct current service or with a rectifier, providing the current capacity of the rectifiers or motor generator is sufficient for the minimum current rating of the carbons to be used in each lamp.

Low voltage motor generators and rectifiers having voltage outputs of from 31 to 40 volts are available for use with this arc. These lamps may also be operated from higher voltage generators if proper ballast rheostats are inserted in the circuit to reduce the generator output voltage to that required at the arc.

REFLECTOR TO APERTURE DISTANCE.

The operating distance from the rear surface of the reflector when measured through the hole in its center to the projector aperture should be approximately 34". To accomplish this, slide the entire lamphouse forward or back until the reflectoraperture distance is approximately 34" as mentioned above.

To obtain this dimension it may be necessary on certain projectors using rear shutters to remove and discard the small metal light cones mounted on the rear half of the projector shutter housing. It should be understood that it is not imperative that the lamp be operated at this specific 34" dimension and a slight variation of this recommended operating distance will not visibly affect the screen illumination.

When the lamphouse is at the proper distance, securely clamp it to the projector pedestal table. Care should be taken that the optical axis of the PEERLESS MAGNARC is also centered laterally with the projector aperture by means of the adjustments provided on the projector pedestal table.

The arc is then ready to be struck.

FOCUSING ARC IMAGER ON INDICATOR CARD.

Close the projector knife switch and by turning knob No. 2259 plate "C," strike the arc and separate the carbons about \(\frac{1}{4}\)". After crater has formed, push inward on positive carbon knob No. 2035, plate "B," and manually adjust the positive carbon until its crater face is in the same vertical plane as the front edge of carbon guide chute No. 2277 plate "E." Observe whether the projected image of the carbons are in the approximate center of the card. If not, loosen the mirror swivel screw and adjust mirror. Retighten screw after adjustment to hold mirror at the correct angle. Observe whether the projected image of the positive carbon coincides with the vertical line marked "positive" on the arc feed indicator card. If it does not, the image may be placed on the line by slightly loosening the three upper screws that hold the arc image lens assembly to the lamphouse top and rotate the assembly clockwise or counter-clockwise around its axis, and retighten the three mounting screws. Before making this adjustment, see that the positive carbon crater itself is in the correct position,—namely in the same vertical plane as the front edge of the carbon guide chute No. 2277 plate "E." The negative carbon should then be adjusted by hand until the image of its face coincides with the vertical line marked "Negative" on the card.

For satisfactory operation of the arc control it is essential that the image of the ends of the positive and negative carbons be carried exactly on these lines.

TO DETERMINE PROPER DISTANCE FROM REFLECTOR TO POSITIVE CARBON CRATER.

As there may be a slight difference in the focal length of reflectors, a reflector focusing adjustment is provided to permit moving the reflector to or from the arc.

To accomplish this adjustment, center the spot on the aperture by means of reflector adjusting handles Nos. 2185 and 2186 plate "C." Handle No. 2185 moves the spot at the aperture laterally and No. 2186 moves the spot up and down.

With the carbon images in register with their respective lines on the arc image indicator card and without film in the mechanism, open the automatic fire shutter on the projector mechanism and project a blank light on the screen, obtaining by means of handles No. 2185 and No. 2186 plate "C," as clear a field as possible. Next open door No. 2116 plate "B," and loosen knurled screw No. 2184 plate "A." By means of screw No. 2190 plate "A," move the reflector forward or back until maximum illumination is had on the screen and then securely tighten screw No. 2184 and also the lock nut on focusing screw No. 2190 which will clamp the reflector holder in position.

TO ADJUST RATE OF FEED OF POSITIVE CARBON.

Knob No. 2219 plate "C," controls a rheostat which is connected in the field circuit of the arc control motor. The speed of this motor determines the rate of feed of both carbons. Since the arc control motor is connected across (in multiple with) the arc, its speed is determined by the voltage of the arc. It is, therefore, essential that the arc gap shown on the arc feed indicator card be constantly maintained. By means of knob No. 2219 plate "C," and "E", the speed of the motor may be increased or decreased until the image of the positive carbon crater is constantly held in register with its line on the arc feed indicator card.

IMPORTANT

If it is found that the negative carbon is not maintaining its position during the adjustment of the positive feed, it is essential to maintain its correct position by hand.

TO ADJUST NEGATIVE CARBON FEED.

Screw No. 2108 plate "A," regulates the rate of feed of the negative carbon. By screwing in (clockwise) on this screw the stroke of the feed lever No. 2398 plate "A" is increased and a greater length of negative carbon is moved forward at each stroke and, conversely, by unscrewing the screw the amount of negative carbon fed at each stroke is decreased. Observing the image of the negative carbon on the arc feed indicator card, increase or decrease the rate of negative feed by means of screw No. 2108 plate "A" until the image of the negative carbon maintains its position on the line marked "Negative" on the arc feed indicator card.

LAMPHOUSE VENTILATION.

The PEERLESS MAGNARC operates at relatively low arc voltage and precautions should be taken to guard against air drafts which will disturb the arc. If forced draft is employed in the vent pipes that carry off the arc gases, lamphouse damper No. HI-351 plate "D" and "A" should be closed to that point where no disturbance occurs.

It should be borne in mind, however, that in order to keep the temperature inside the lamphouse as low as possible, this ventilation should not be completely choked. A good general rule to follow is to open the damper as wide as possible without draft disturbance to the arc.

A 6" chimney is provided on the PEERLESS MAGNARC and all additional piping in the booth should be 6" or larger if proper ventilation is to be had. Where forced ventilation is not employed, care should be taken that no down drafts occurs, as they cause equal disturbance to the arc.

Excessive drafts through the port holes in the projection room should be avoided. They should be covered with glass if sufficient draft comes through them and into the lamphouse to disturb the arc.

Certain projector mechanisms are equipped with rear shutters that are fitted with a small fan blade which is mounted on the back of the shutter blade for the purpose of cooling the mechanism and film. Consequently, when the projector is running, an eddy of air current is often created which may disturb the arc, and if this is found to be objectionable, the fan blades should be taken off of the shutter blades.

CARE AND ADJUSTMENT OF POSITIVE CARBON GUIDE.

Carbon guides Nos. 2098 and 2274 plate "E," should be given occasional attention.

Should the positive carbon guide No. 2274, Plate "E," at any time become burned or require replacement, it may be taken out by removing the sliding chute No. 2277, Plate "E," and unscrewing its retainer screw No. 2278 which holds it to the support casting No. 2276.

Should it become necessary to remove the guide support casting No. 2276, care should be taken when replacing same to see that the positive carbon, when in the guide slot, is in lateral alignment with the negative carbon before tightening the screws at its base.

ADJUSTMENT OF NEGATIVE CARBON GUIDE.

The negative carbon guide No. 2098 may be taken out by removing screw No. 4074 plate "B," and screw No. 4076 plate "C."

Care should be taken to see that the end of the negative carbon is supported by the "V" slot at the end of negative guide No. 2098 plate "E," rather than by the rack gear to which the negative carbon clamp is mounted. This may be determined by inserting a short carbon in the carbon holder and upon moving the carbon holder forward make sure that the carbon lifts up slightly upon entering the "V" slot at the end of the carbon guide. If the carbon does not rest in the "V" slot, slightly loosen screws No. 4074 plate "B," and No. 4076 plate "C," and raise the guide until the carbon rests in the "V" groove at the front end of the guide.

This guide should not be raised so high as to remove all vertical play between the "V" groove and negative carbon, as the carbon should float, with the "V" groove its only guidance.

TO ALIGN CARBONS.

The most satisfactory positive crater is a flat crater whose face is at right angles to the center axis of the carbon.

If the positive crater persists to burn with an angular crater face it indicates that the negative carbon axis is not in correct relation to the positive carbon.

To correct this condition an adjustment is provided whereby the entire negative carbon feed assembly may be raised, lowered or moved sideways in relation to the positive carbon.

Lateral adjustment procedure is as follows:

Loosen nut No. 4143 and No. 2102 Plate "A." The lower stud on which nut No. 2102 fits, passes through a large hole in casting No. 2081 plate "A," which permits moving the lower end of casting No. 2081 sidewise.

Vertical adjustment procedure is as follows:

Note that the upper nut No. 4143, when tightened, clamps an eccentric sleeve shown as No. 2070 on plate "A." With nuts Nos. 4143 and 2102 plate "A," slightly loosened, it is possible to rotate this eccentric sleeve, around the nut stud, by its handle. The rotating of this sleeve will move the entire negative assembly up or down and thereby accomplish vertical adjustment of the Negative Carbon.

Both clamping nuts Nos. 4143 and 2102 should be securely retightened after making the above alignment adjustment.

TO REMOVE NEGATIVE CARBON ASSEMBLY.

The entire negative carbon assembly may be removed from the PEERLESS MAGNARC by removing nuts Nos. 4143 and 2102, plate "A" and removing the universal joint taper pin No. 4216 plate "A."

ADJUSTING NEGATIVE FRICTION CLUTCH.

An adjustable friction clutch is provided on the negative carbon feed, the tension of which may be increased or decreased by tightening or loosening nut No. 2093, plate "A." This nut is locked in position by a small set screw. Upon loosening this set screw the nut No. 2093 may be screwed in or out to tighten or loosen the friction clutch until the desired degree of tension is had.

For ease in rapid arc striking, this tension should not be excessive and only sufficient to insure positive feed of the negative carbon.

TO REMOVE ENTIRE POSITIVE SUB-BASE ASSEMBLY FROM LAMPHOUSE.

The entire positive sub-base assembly as shown in plate "C," may be removed from the lamphouse by removing negative push rod No. 2109 plate "E," which is accomplished by first removing the cotter pin that retains it and pulling the push rod out through the rear of the lamphouse after first opening reflector door No. 2115 plate "B."

Next remove screw No. 2030 plate "C" and "E." Disconnect the positive asbestos wire from the positive carbon clamp terminal. The entire burner assembly may then be slid toward the reflector and disengaged from its locating dowel pins in the front of the lamphouse base casting and taken out of the lamphouse.

TO REMOVE ARC CONTROL MOTOR AND DRIVE GEAR ASSEMBLY.

The arc feed motor together with the entire gear housing assembly upon which it is mounted may readily be removed from the PEERLESS MAGNARC by first disconnecting the three colored motor lead wires, R. W. and G., attached to fuse block No. 2213 plate "D." Then remove the positive sub-base assembly as directed above, which makes accessible screws No. 4102 plate "A" and "B."

In reconnecting the motor the red colored wire coming from the motor should be attached to the terminal No. R plate "D", together with one of the wires going to the field rheostat. The white wire from the motor should be attached to terminal No. W, together with the other wire going to field rheostat. The green wire coming from the motor should be attached to terminal No. G, plate "D."

DOWSER OPERATION.

Care should be taken to close the reflector dowser before striking the arc to prevent particles of carbon that are often discharged from the positive crater, when the arc is first struck, from impinging on the reflector and pitting it.

FUNCTION OF ARC STABILIZING MAGNET.

To insure a perfect crater formation a permanent magnet, shown as No. 2111 on plate "C" and "A" is provided in the PEERLESS MAGNARC. The function of this magnet is to direct the arc flame in a uniform and constantly upward direction and prevent the flame from enveloping the entire crater end of the positive carbon as well as to overcome other magnetic influences upon the arc. This magnet which is thoroughly aged, will last indefinitely but may be remagnetized if desired upon forwarding same to our factory. Do not place a keeper across the poles of this magnet.

CLEANING REFLECTOR.

The accessibility of the PEERLESS MAGNARC reflector should be taken advantage of to keep the reflector clean. It is advisable that the face of the reflector be wiped as frequently as carbon ash accumulates thereon and it is a good policy (once every week) to thoroughly clean the surface of the reflector with Bon Ami or a similar cleansing agent which will not scratch the glass. If maximum light efficiency of the lamp is to be maintained, it is essential that the mirror be kept in perfect condition.

CLEANING LAMPHOUSE.

A removable ash tray, located directly under the arc, is provided in the PEERLESS MAGNARC. This tray may be removed by opening reflector door No. 2115 plate "B." When replacing the tray care should be used to see that its top edge is placed underneath pins No. 3053 plate "C," so that it cannot come in contact with the lower part of the positive carbon guide Nos. 2277 and 2274 plate "E."

Care should also be taken to prevent accumulation of the metallic drippings from the carbons on any lamp parts on which they may cause a ground.

FORMATION OF CARBIDE TIPS ON NEGATIVE.

Under certain conditions a reddish carbide tip will form on the end of the negative carbon. This carbide tip is a non-conductor and if particularly heavy may cause difficulty in striking the arc.

If no arc occurs, the projector switch should be opened and the end of the carbon dampened which causes rapid disintegration of the carbide tip or with a file remove the formation from the tip of the negative carbon.

When the arc is not lit for intervals of fifteen or twenty minutes, this carbide tip will disintegrate itself due to contact with the air. When a carbide tip has formed on the end of the negative, it may be found that the speed of the arc control motor

increases, this being due to the current no longer emanating from the end of the negative carbon but rather from the sides thereof just back of the carbide tip. This condition results in higher arc voltage and consequently increased motor speed. When such a condition occurs, it is not advisable to readjust the arc control rheostat for this increased voltage but rather to remove the carbide tip when the end of the reel is reached.

LUBRICATION

A good grade of lubricating oil same as used in the motion picture projector, may be employed to lubricate the PEERLESS MAGNARC. It is recommended that oil be used sparingly as all parts of the PEERLESS MAGNARC are very slow moving and a few drops of oil in each oil cup (once a week) should suffice.

CARBON HOLDER SIZES.

Carbon holders and guides for 7 M/M Positive and 6 M/M Negative Carbons are regularly supplied with the PEERLESS MAGNARC. Carbon holders and guides for other sizes are obtainable and lamps will be equipped with them if specified at the time lamps are purchased.

TABLE OF RECOMMENDED CARBON COMBINATIONS, ARC VOLTAGES AND AMPERAGES.

Copper Coated "HI" Carbons	Current Range	Arc Voltage Range	Carbon Consumption. Inches per Hr
6mm x 10" Positive	32-40	31-40	6.5—13.5
5mm x 9" Negative	32-40	31-40	3.0—4.5
7mm x 12" Positive	42-50	31-40	6.5—13.5
6mm x 9" Negative	42-50	31-40	3.0—4.5
8mm x 12" Positive 6.5mm x 9" Negative)	56-65	31-40	6.5—13.5
or 7mm x 9" Negative	56-65	31-40	3.0—4.5

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8mm x 12" Positive 6.5mm x 9" Negative)	56-65	31-40	6.5—13.5
or 7mm x 9" Negative	56-65	31-40	3.0—4.5

-PARTS LIST-

ORDER INFORMATION

ORDERING.

When ordering repair parts please specify the catalogue number of the part wanted and the serial number of the lamp the parts are to be used on.

RETURNING PARTS.

Do not return merchandise to our factory for credit, exchange or replacement without first obtaining our permisssion.

Merchandise cannot be returned for exchange or credit after thirty days from date of purchase.

Parts that have been altered or mutilated in any manner are not returnable.

All shipments to our factory should have transportation charges prepaid and should be tagged with shipper's name, and order number.

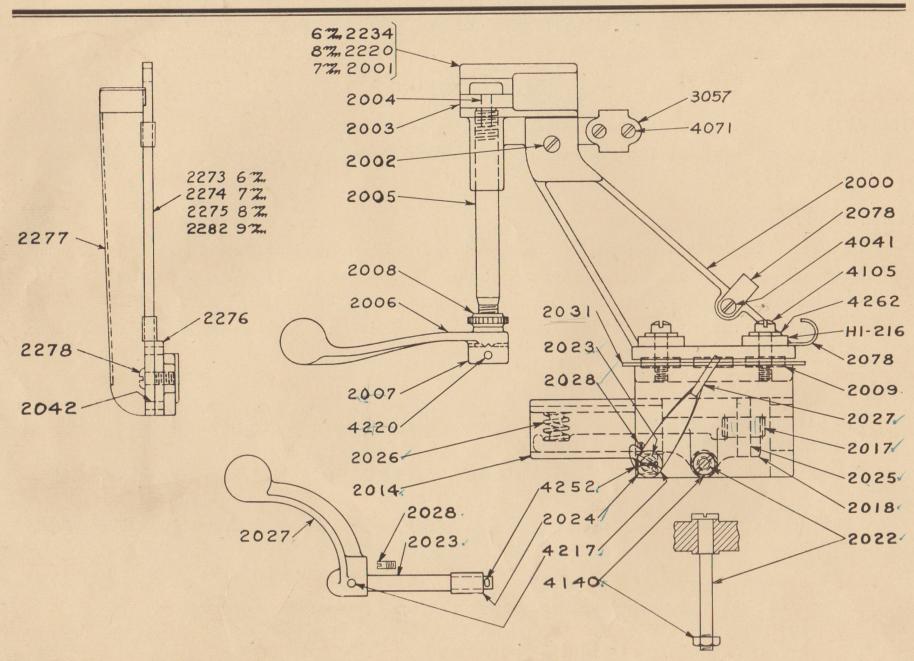
IMPORTANT INFORMATION.

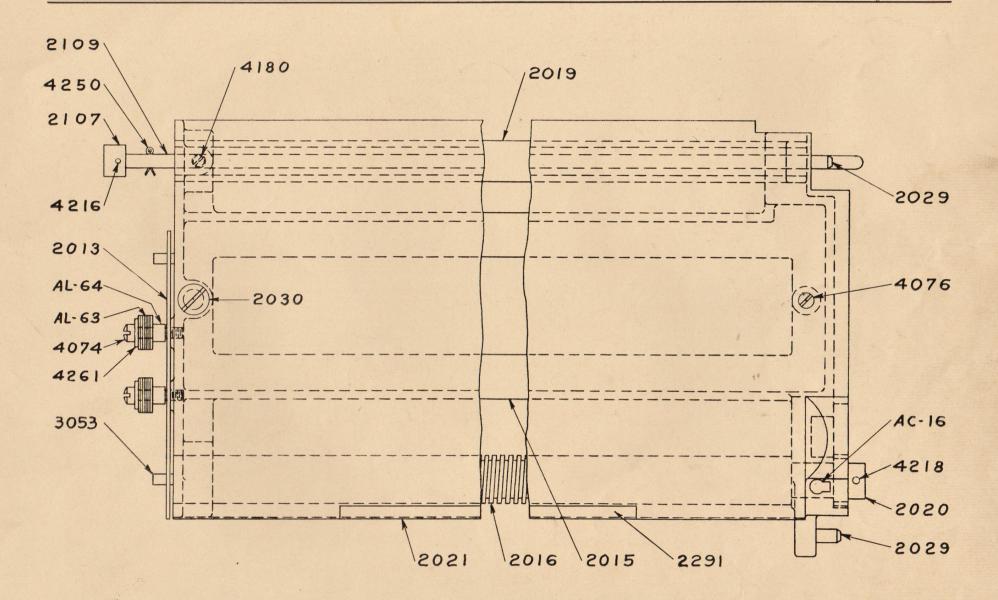
Parts having an asterisk (*) printed before them are **only** sold separate from their respective complete assembled units when equipment is sent to our factory for repairs.

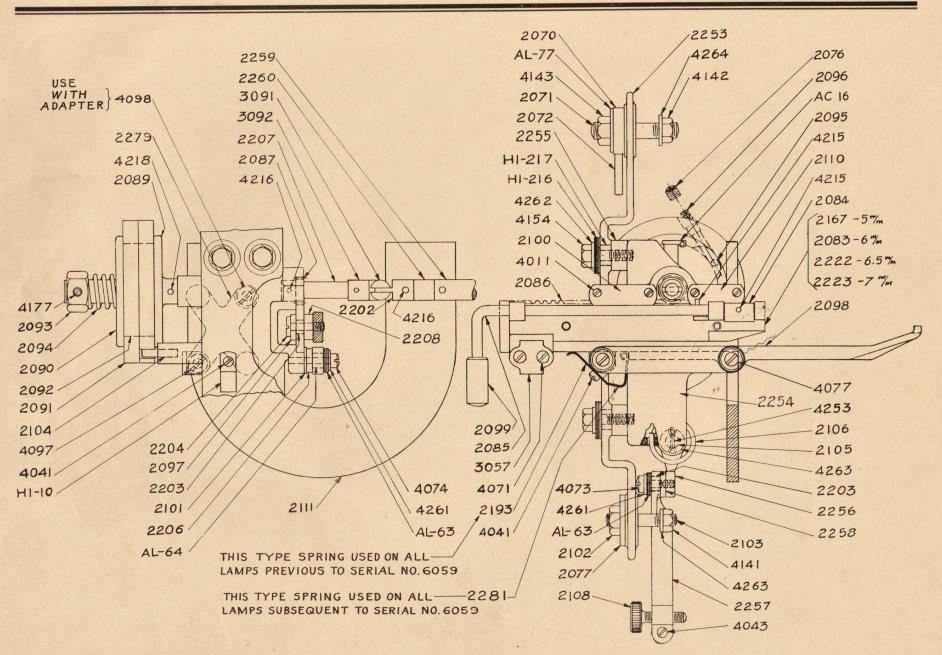
Customers who desire to purchase such parts will refer to the "Complete Assembly List" and order assembled units therefrom.

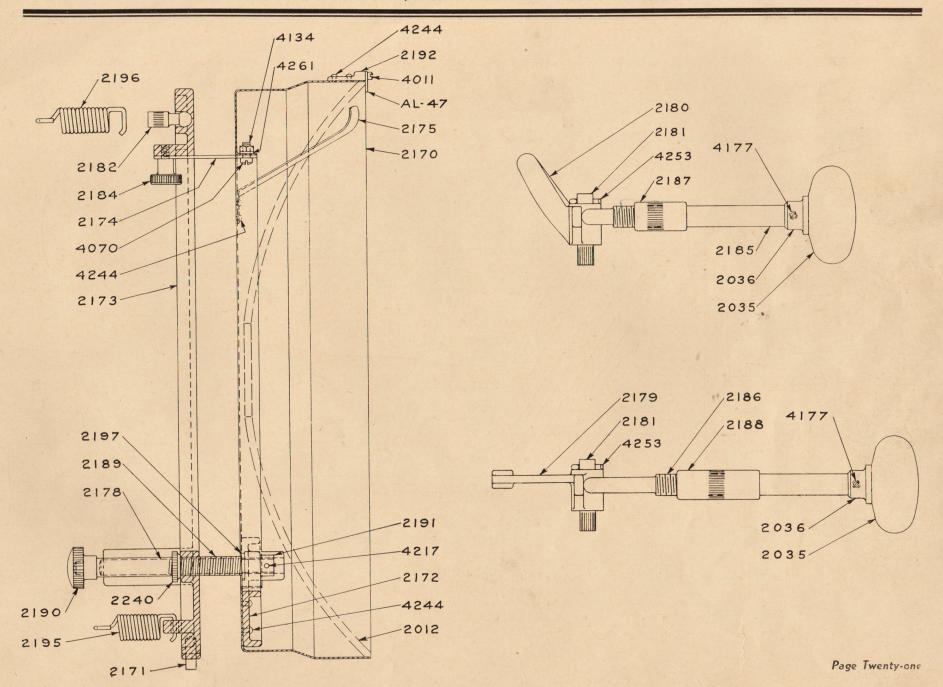
Parts having the reference "SEE Assembly No. ——" in the price column are **never** sold separate from their assembled units, therefore refer to the complete assembly list and order by the assembly number.

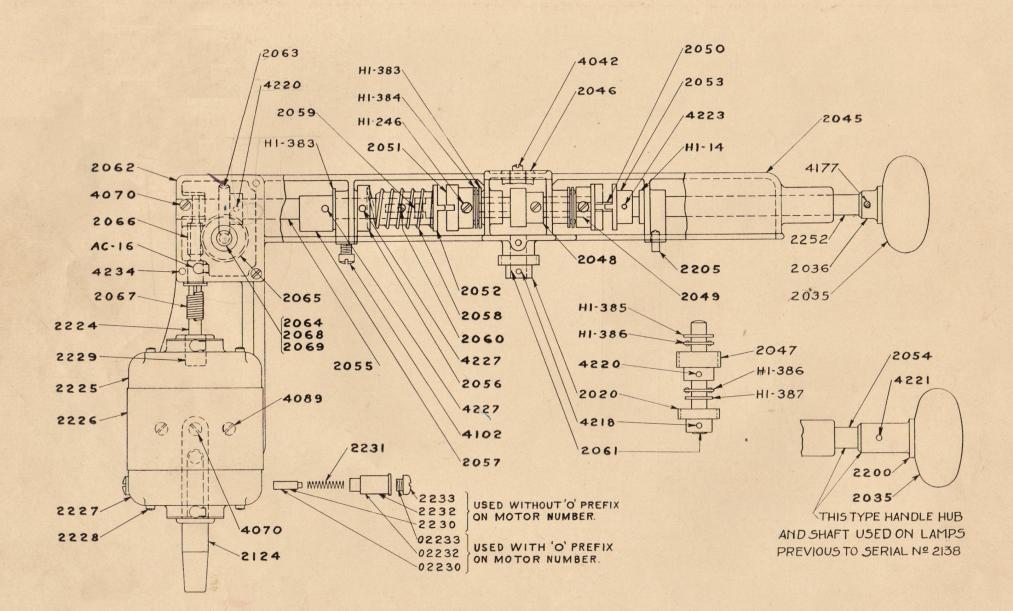
ALL PRICES HEREIN ARE SUBJECT TO CHANGE WITHOUT NOTICE

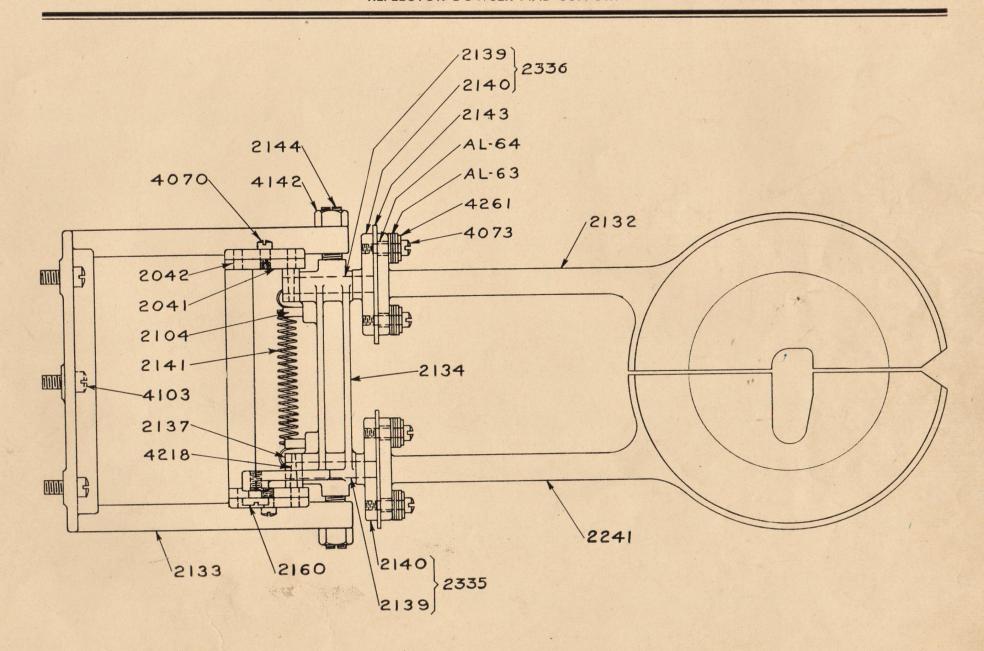


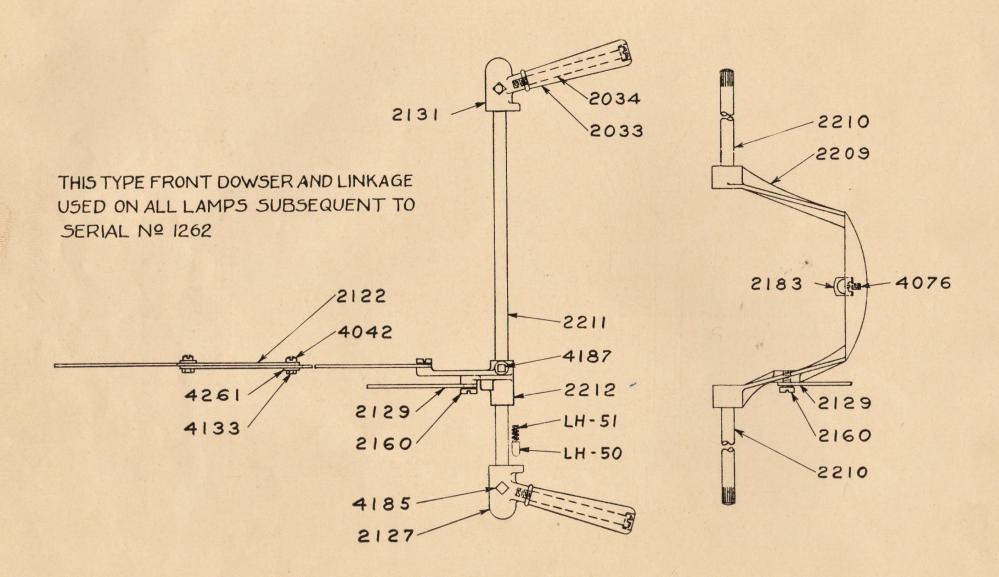


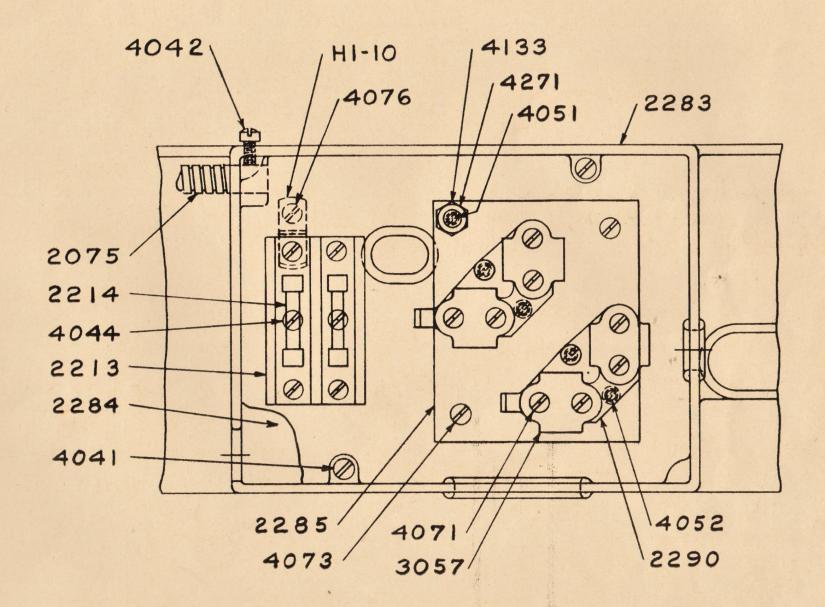




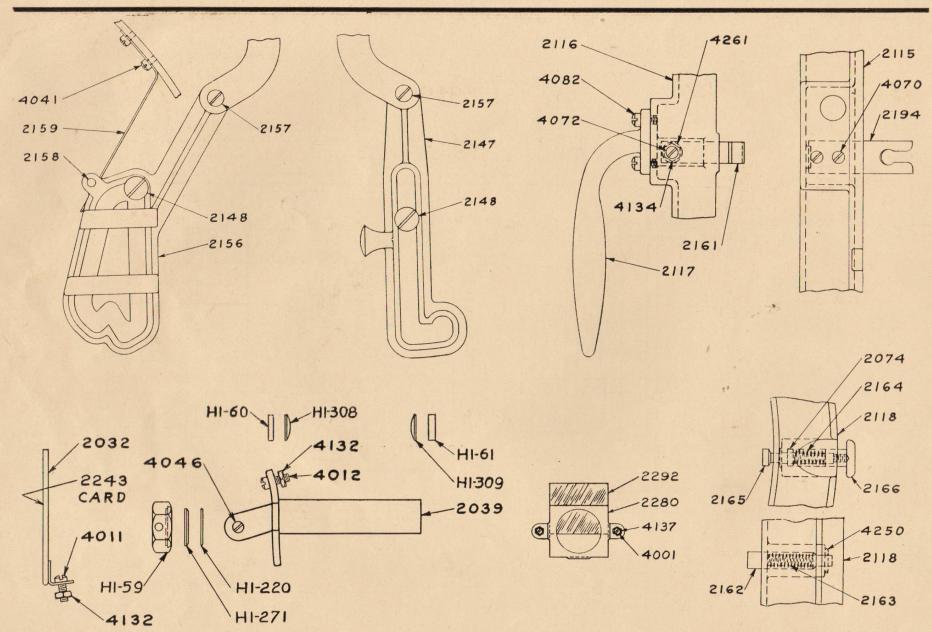




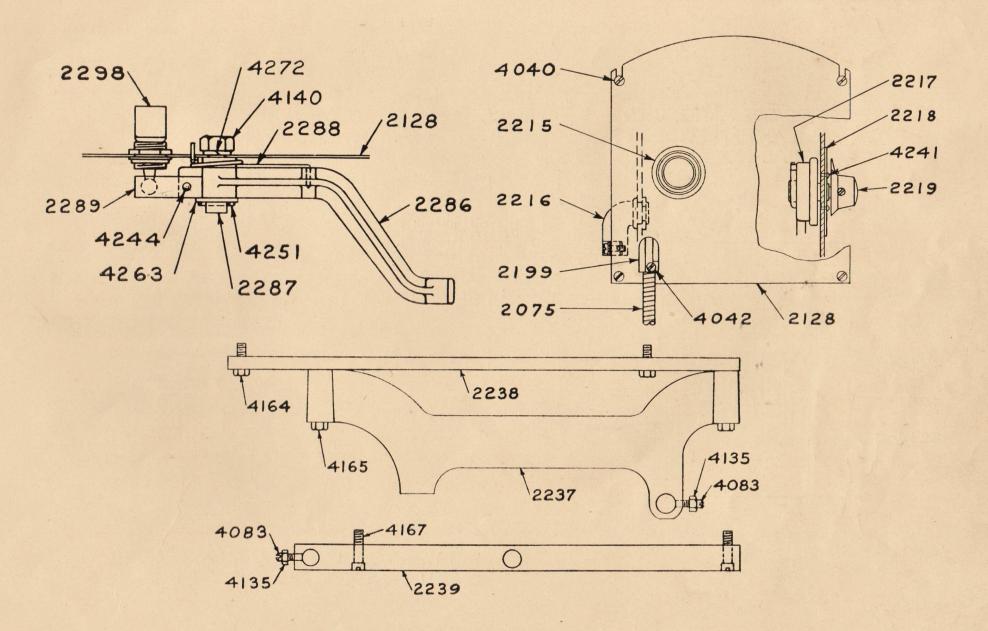


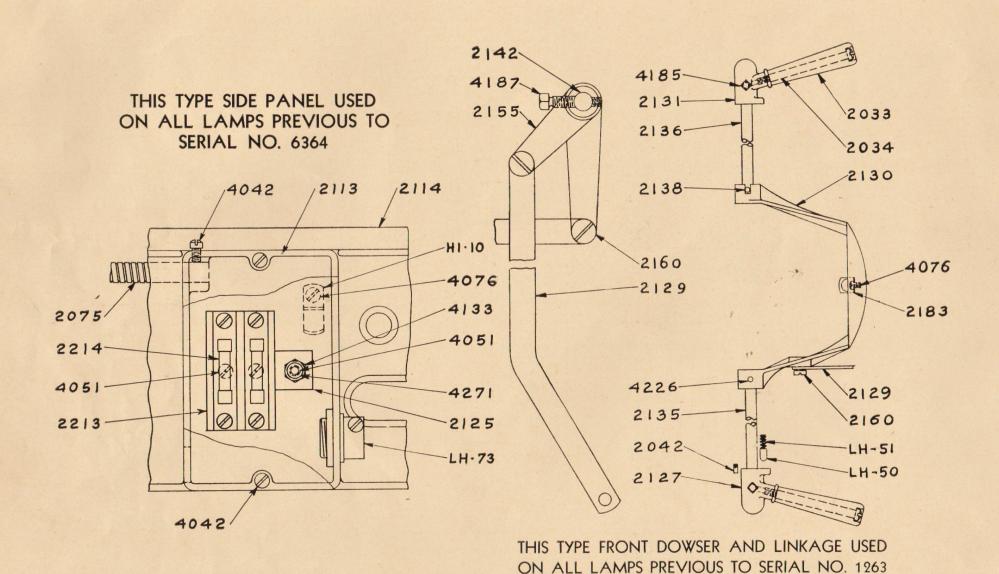


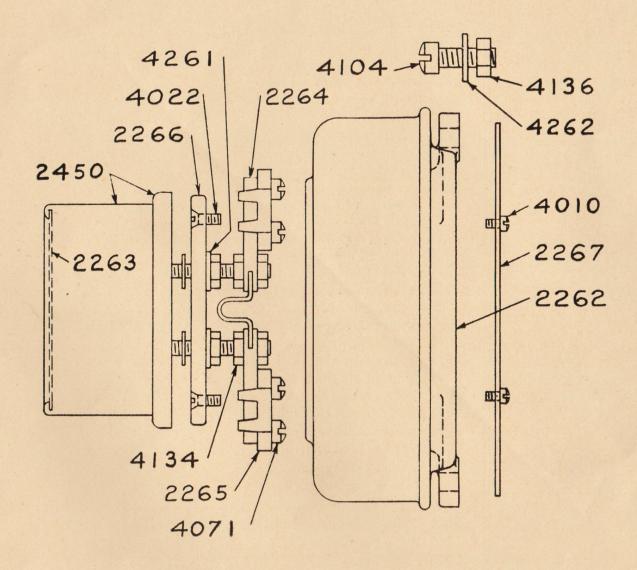
LAMPHOUSE DOOR LATCHES, HANDLES AND ARC FEED INDICATOR



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When ordering repair parts, it is essential that the customer specify the catalogue number of the parts wanted and the serial number of the PEERLESS MAGNARC Lamp that they have been ordered for.

Strict adherence to this method will overcome unnecessary delay and assure prompt execution of orders.

Peerless MAGNARC PARTS LIST

2000	Positive Post Casting
2001	7 M/M Positive carbon clamp head
2002	Positive carbon clamp swivel stud
	Positive carbon clamp shoe. SEE Assembly No. 2369
2004	Positive carbon clamp shoe pin
	SEE Assembly No. 2369
2005	Positive carbon clamping screw
2006	Positive carbon clamp lever
2007	Positive clamp lever clutch
	Positive clamp screw lock nut
2009	Positive post lava insulator
2011	Positive Guide Caution Plate
2012	Reflector
2013	Positive guide support insulator
	Positive saddle casting
	Positive sub base castingSEE Assembly No. 2364
2016	Positive feed screw
2017	Positive saddle clutch gear SEE Assembly No. 2376
	Positive saddle clutch lever
	Positive saddle slide tube
2020	Positive feed spur gear
2021	
	Positive saddle clutch stud
	Positive saddle clutch handle shaft
2024	Positive saddle clutch block
2025	Positive saddle clutch gear shaft
	SEE Assembly No. 2376
2026	Positive saddle clutch spring
	Positive saddle clutch handle
0000	
2028	Positive saddle clutch handle stop screw

2030	Positive sub base retainer screw
2031	Positive post bakelite insulator
2032	Arc image card holder
2033	Lamphouse side door handle
2034	Lamphouse side door handle screw
2035	Adjusting knob
2036	Adjusting knob hub
2039	Arc imager main body casting
2040	Door glass frame
2041	Rear dowser cam plate
2042	Dowel pin for positive carbon guide and rear dowser
	cam plate
2045	Arc feed main frame casting. SEE Assembly No. 2419
2046	Helical gear box cover
2047	Positive spiral gear (driven)
2048	Positive spiral gear (Driver)
2049	Positive drive gear shaft
2050	Positive clutch push rod
2051	Positive female clutch
2052	Positive male clutch (left side):
2053	Positive male clutch (right side)
2054	Positive hand adjustment shaft (old style)
2055	Positive motor clutch shaft SEE Assembly No. 2416
2056	Positive clutch spring collar
	Negative feed cam
	Positive clutch spring
	Positive motor clutch stop pin . SEE Assembly No. 2416
	Motor clutch stop screw
2061	Positive driven gear shaft
2062	Worm gear box cover SEE Assembly No. 2418
	Positive secondary worm gear

2064	Positive secondary wormSEE Assembly No. 2415
	Positive primary worm gear . SEE Assembly No. 2415
2066	Positive primary worm
2067	Positive motor shaft spring
2068	Positive secondary worm thrust screw
2069	Positive secondary worm thrust disc
2070	Negative adjusting eccentric sleeve
	SEE Assembly No. 2402
2071	Negative post clamping stud (upper)
2072	Negative eccentric sleeve pin . SEE Assembly No. 2402
2074	Push plunger guide bushing
2075	Rheostat lead conduit
2076	Negative feed clutch race screw
2077	Negative post washer (lower)
2078	Positive lead wire clip
2079	Chimney collar
2080	Negative carbon guide insulator (Old style 1/6" Thick
	bakelite washer)
2083	6 M/M Negative carbon holder casting
2084	Negative carbon clamp eccentric
2085	Negative carbon clamp shaft
2086	Negative feed rack
2087	Negative rack pinion
2088	Negative feed clutch shaft (Old style 63/16" long)
2089	Negative friction sleeve
2090	Negative friction disc
2091	Negative clutch outer race
2092	Negative clutch inner race
2093	Negative friction adjusting nut
2094	Negative drive friction spring
2095	Negative clutch roller
2096	Negative clutch roller spring
2097	Negative carbon holder insulator ($\frac{1}{8}$ " thick lava washer)
2098	Negative carbon guide
2099	Negative carbon clamp shaft handle
2100	Rack retaining gib (rear upper)

2101	Rack retaining gib (lower)
2102	Negative post stud nut (lower)
2103	Negative post clamping stud (lower)
2104	Negative post feed lever pin
2105	Negative feed lever stud
2106	Negative feed lever spring
2107	Negative push rod collar SEE Assembly No. 2400
2108	Negative feed adjusting screw
2109	Negative push rod SEE Assembly No. 2400
2110	Rack retaining strip (front upper)
2111	Arc stabilizing magnet
2113	Fuse box cover
2114	Lamphouse side panel casting
2115	Main reflector door casting SEE Assembly No. 2312
2116	Auxiliary rear door casting
2117	Auxiliary rear door handle
2118	Lamphouse rear end casting. SEE Assembly No. 2305
2119	Lamphouse front end casting . SEE Assembly No. 2304
2120	Lamphouse base casting SEE Assembly No. 2303
2121	Drip pan
2122	Rear dowser connecting link
2123	Lamphouse base panel
2124	Motor lead sheath casting
2125	Motor field terminal block
2126	Lamphouse topSEE Assembly No. 2302
2127	Right dowser handle hub
2128	Rheostat compartment cover. SEE Assembly No. 2426
2129	
2130	Front dowser casting (old style)
2131	Left dowser handle hub
	Reflector dowser (left half)
2133	
2134	
2135	Front dowser shaft (right)—(old style)
2136	Front dowser shaft (left)—(old style)
2137	Reflector dowser cam

2138	Front dowser shaft pin (old style)
2139	Reflector dowser cam shaft
2140	Reflector dowser cam shaft flange
	SEE Assembly No. 2335 or No. 2336
2141	Reflector dowser cam spring
2142	Front dowser bell crank shaft (old style)
2143	Reflector dowser insulator plate
2144	Reflector dowser dog point screw
2145	Right and left door hinge rod
2146	Hinge rod screw
2147	Left door latch
2148	Right and left door latch stud
2149	Rear right door channel casting
2150	Front right door channel casting
2151	Rear left door channel casting
2152	Front left door channel casting
2153	Right door panel
0154	SEE Assembly No. 2310 or No. 2311
2154	Left door panel
2155	
2155	Dowser bell crank (old style)
2157	Right and left door latch screw
2157	Right door latch pin
2159	Right door latch spring
2160	Dowser link screw
2161	Auxiliary door latch spring
2162	Reflector door opening plunger
2163	Reflector door opening plunger spring
2164	Reflector door push plunger spring
2165	Reflector door push plunger
2166	Reflector door push plunger knob
2167	5 M/M Negative carbon holder casting
2168	Reflector door hinge pin
	Reflector door hinge nut
2107	Wellector door lillige flut

2170	Reflector drumSEE Assembly No. 2329
2171	Reflector support guide stud
2172	Reflector drum bracket SEE Assembly No. 2329
2173	Main reflector drum support. SEE Assembly No. 2330
2174	Reflector adjustment link
2175	Reflector pressure spring
2176	Glass name plate
2177	Glass name plate frame SEE Assembly No. 2300
2178	Reflector support slide rod
2179	Lower reflector lever casting
2180	Upper reflector adjustment lever
2181	Reflector adjustment lever pivot stud
2182	Reflector support swivel stud (upper)
2183	
2184	Reflector adjustment link screw
2185	Upper reflector adjusting screw rod
2186	Lower reflector adjusting screw rod
2187	Bushing for upper reflector screw rod.
2188	Bushing for lower reflector screw rod
2189	
2190	Reflector focusing screw knob
	SEE Assembly No. 2328
2191	
2192	
2193	
2194	
2195	
2196	
2197	
2198	Lamphouse top grill casting
2199	
	Positive hand knob hub (old style long hub)
2202	Negative universal yoke, insulator end
	SEE Assembly No. 2403
	Negative rack insulator bushing
2204	Negative rack screw

2205 Arc control dowel pin
2206 Negative carbon guide insulator (3/16" thick lava washer).
2207 Negative feed clutch shaft (new style 63/16" long)
2208 Negative insulator washer (1/4" thick lava washer)
2209 Front dowser casting
2210 Front dowser shaft
2211 Dowser bell crank shaft
2212 Dowser bell crank
2213 Motor fuse block
2214 Motor fuse
2215 Pilot lamp socket
2216 Pilot lamp conduit elbow
2217 Motor speed control rheostat
2218 Rheostat dial plate
2219 Rheostat knob
2220 8 M/M Positive carbon clamp head
2222 6.5 M/M Negative carbon holder casting
2223 7 M/M Negative carbon holder casting
2224 Motor armature fan
2225 Motor end bell, frontSEE Assembly No. 2420
***2226 Motor housing field ring
2227 Motor end bell, rearSEE Assembly No. 2421
2228 Motor end bell retainer screw
***2229 Motor armature bearing
02230 Motor brush (1/4" wide x 1/8" thick)
02231 Motor brush spring
02232 Motor brush holder
02233 Motor brush holder cap
2237 Motiograph and Western Electric adapter
casting
2238 Motiograph and Western Electric adapter
2239 Powers 6-B and 6-E adapter rail
2240 Reflector focusing screw lock nut
***Obtainable only when installed at factory.

2241	Right half of reflector dowser
2242	Lead wires to motor rheostat
	SEE Assembly No. 2430
2243	Indicator card
	Motor field coil SEE Assembly No. 2423
	Motor rheostat retainer nut
	Motor commutator inspection plug (large)
2247	
2248	
2249	
2250	Spaghetti tubing for motor circuit wires
2252	Positive hand knob shaft (short hub type)
2253	Negative rack bracket support
0054	SEE Assembly No. 2405
	Negative rack bracket SEE Assembly No. 2406
	Negative rack bracket insulator
2256	Negative feed lever (upper). SEE Assembly No. 2399
2257	Negative feed lever (lower)
2258	Negative feed lever insulator
2259	Negative hand feed shaft
2260	Negative hand feed shaft insulator
2262	Ammeter bracket casting
2264	0-110 Ammeter shunt
	Wire clamp on ammeter shunt
	Ammeter insulator plate
2268	Ammeter bracket cover
	Bushing in rheostat conduit
	6 M/M positive carbon guide
	7 M/M positive carbon guide
	8 M/M positive carbon guide
	Positive guide support casting
	Positive guide chute
	Screw to hold positive guide to support
	Magnet adapter
2280	Name plate peep glass frame

2281 Negative tipping spring	"HI" PREFIX PARTS
2282 9 M/M positive carbon guide	HI-10 Lead wire clamp
2283 Side panel casting	HI-14 Leather thrust washer
2284 Cut out box cover	HI-59 Mirror holder
2286 Pilot light switch lever casting—SEE Assembly 2431	
2287 Pilot light switch lever stud	HI-60 Outer lens retainer ring
2288 Pilot light switch lever spring	HI-61 Inner lens retainer ring
2289 Pilot light switch knob spring	HI-216 Mica insulator washer
2290 Main terminal base	HI-217 Mica insulator washer
2291 Positive scale decalcomania	HI-220 Mirror retainer spring
2292 Name plate peep glass	HI-246 Female clutch retainer screw
2293 Lamphouse name plateON APPLICATION 2294 Lead between main terminal and negative carbon holder	HI-271 Mirror
or between main terminal and meter shunt	HI-308 Outer lens
2295 Lead between main terminal and positive carbon holder	HI-309 Inner lens
or between meter shunt and negative carbon holder.	HI-372 Rheostat lead wire terminal
2298 Pilot light switch	
2299 Pilot light lead	HI-383 Thrust washer on secondary shaft
	HI-384 Thrust ball race on female
"AC" PREFIX PARTS	HI-385 Thrust washer on upper shaft
AC-16 Oil cup	HI-386 Thrust ball race on upper shaft
AC-23 Washer for rheostat nut	HI-387 Thrust washer on upper shaft
"AL" PREFIX PARTS	"LH" PREFIX PARTS
	LH-18 Door glass
AL-47 Reflector retainer clip	LH-50 Dowser handle plunger
AL-63 Mica insulator washer	LH-51 Dowser handle plunger spring
AL-77 Washer	LH-73 Conduit connector and nut
	El 1-75 Colladit Collifector and nut

THREE THOUSAND SERIES PARTS	4071 M
3053 Ash pan stop pin	4072 M
3057 Main lead terminal clamp	4073 M
3091 Universal ball SEE Assembly No. 2403	4074 M
3092 Universal joint yokeSEE Assembly No. 2403	4076 M
FOUR THOUSAND SERIES PARTS	4077 M
4001 Machine Screw	4082 M
	4083 M
4010 Machine screw	4087 M
4011 Machine screw	4088 M
4012 Machine screw	4089 M
4014 Machine screw	4090 M
4040 Machine screw	4097 M
	4097 M
4041 Machine screw	4102 M
4043 Machine screw	4102 M
4044 Machine Screw	4104 M
4045 Machine Screw	4105 M
4046 Machine screw	4117 M
4051 Machine screw	4132 H
4052 Machine Screw	4133 H
4053 Machine screw	4134 H
4070 Machine screw	4135 H

4071	Machine screw
4072	Machine screw
4073	Machine screw
4074	Machine screw
4076	Machine screw
4077	Machine screw
4082	Machine screw
4083	Machine screw
4087	Machine screw
4088	Machine Screw
4089	Machine Screw
4090	Machine screw
	Machine screw
4097 4098	Machine Screw
4097 4098	
4097 4098 4102 4103	Machine Screw Machine screw Machine screw
4097 4098 4102 4103 4104	Machine Screw Machine screw Machine screw Machine Screw
4097 4098 4102 4103 4104 4105	Machine Screw Machine screw Machine screw Machine Screw Machine Screw
4097 4098 4102 4103 4104 4105 4117	Machine Screw Machine screw Machine screw Machine Screw Machine screw Machine screw
4097 4098 4102 4103 4104 4105 4117 4132	Machine Screw Machine screw Machine screw Machine Screw Machine screw Machine screw Hexagon nut
4097 4098 4102 4103 4104 4105 4117 4132 4133	Machine Screw Machine screw Machine screw Machine Screw Machine screw Machine screw Hexagon nut Hexagon nut
4097 4098 4102 4103 4104 4105 4117 4132 4133 4134	Machine Screw Machine screw Machine screw Machine Screw Machine screw Machine screw Hexagon nut

4136 Hexagon Nut.
4137 Hexagon Nut
4140 Hexagon nut
4141 Hexagon nut
4142 Hexagon nut
4143 Hexagon nut
4153 Hexagon head cap screw
4154 Hexagon head cap screw
4164 Hexagon head cap screw
4165 Hexagon head cap screw
4166 Fillister head cap screw
4167 Fillister head cap screw
4177 Headless set screw
4180 Headless set screw
4183 Headless set screw
4185 Square head set screw
4187 Square head set screw
4215 Taper pin
4216 Taper pin
4217 Taper pin
4218 Taper pin

4220	Taper pin
4221	Taper pin
4223	Taper pin
4226	Taper pin
4227	Taper pin
4234	Straight steel pin
4240	Rivet
4241	Rivet
4244	Rivet
4247	Rivet
4250	Cotter pin
4251	Cotter pin
4252	Cotter pin
4253	Cotter pin
4260	Washer
4261	Washer
	Washer
	Washer
	Washer
4271	Lock washer
4272	Lock Washer
4300	$\frac{1}{8}$ " Steel ball
4301	3/16" Steel ball

UNIT ASSEMBLY LIST

LAMPHOUSE ASSEMBLIES 2300 Complete glass name plate frame with screws...... 2301 Complete glass name plate frame with glass plate and 2302 Lamphouse top with chimney and damper..... 2303 Lamphouse base casting with sheet metal panel assembled 2304 Lamphouse front casting with motor rheostat dial plate 2305 Lamphouse back casting with complete door latch and opening plunger assembled 2306 Lamphouse side panel casting with fuse block, fuses, field terminal, wire clamp, and BX connector assembled but less fuse box cover (old style)..... 2307 Left side lamphouse door less glass frame and handle... 2308 Left side lamphouse door complete with glass frame, glass and handle 2309 Right door latch and pin..... 2310 Right side lamphouse door less glass frame and handle. 2311 Right side lamphouse door complete with glass frame, glass and handle..... 2312 Complete reflector door with pivot studs, rod bushings, latch plate and reflector drum support stud...... 2313 Complete auxiliary rear door with spring catch, handle, name plate rivets, but less name plate..... 2314 Lamphouse side panel casting with main terminals, fuse block, fuses and cover complete..... - ARC IMAGER ASSEMBLIES HI-1077 Mirror holder with mirror complete.... 2320 Arc image projector complete less card holder...... 2321 Arc image projector complete with card holder 2322 Card holder, register card and mounting screws.....

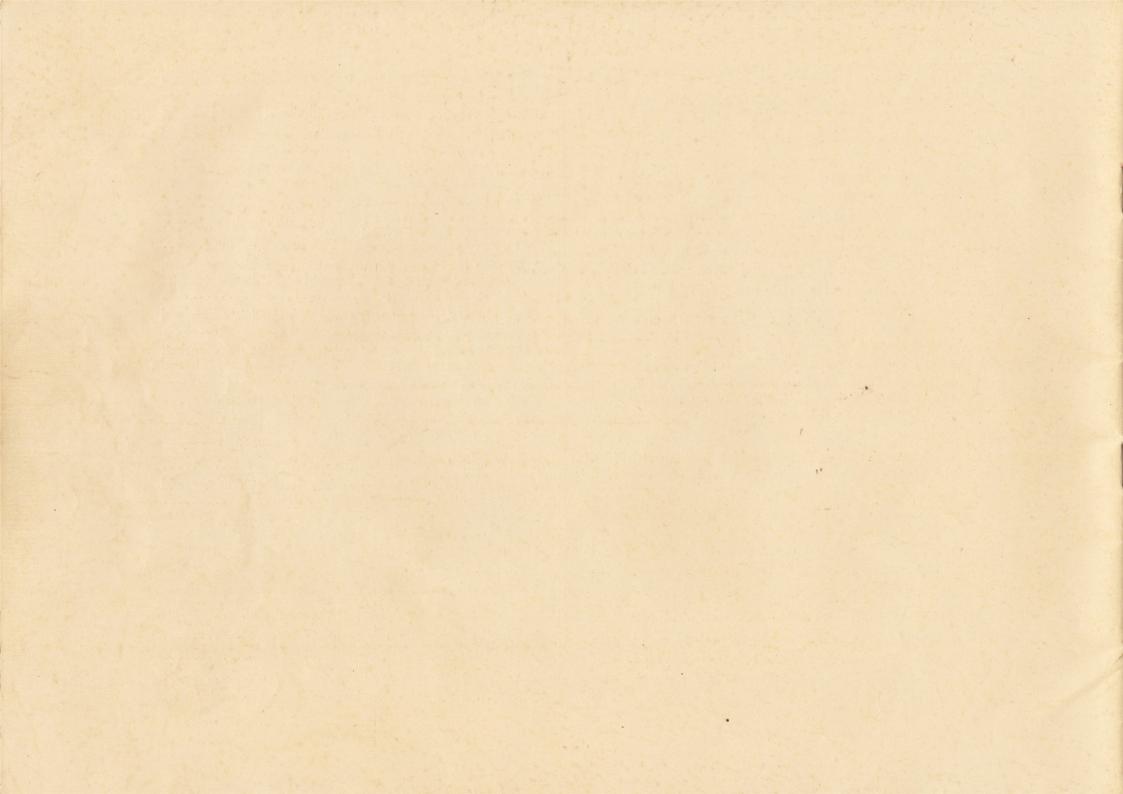
- 1	REFLECTOR DRUM AND CARRIAGE ASSEMBLIES
2325	Hand adjustment knob with hub and set screw
2326	Upper reflector adjustment rod with knob and knob hub
	Lower reflector adjustment rod with knob and knob hub
	Reflector focusing screw and knurled head assembled.
	Complete reflector drum with springs, reflector clip,
	support bracket, support rods, and locking link
	assembled
	Main reflector support casting with lower guide stud
2331	Complete reflector drum, main support casting locking
	link, and focusing screw assembled
	EDONIT AND DEAD DOWICED ACCELABILIES
0225	FRONT AND REAR DOWSER ASSEMBLIES
	Right reflector dowser cam shaft and flange assembled.
	Left reflector dowser cam shaft and flange assembled.
2337	Reflector dowser support bracket with retainer screws,
	cam plate, dowel pins, pivot screws and lock nuts
0220	assembled
2338	Right dowser handle complete with screw, handle hub and set screw.
0220	
2339	Left dowser handle complete with screw, handle hub
0340	and set screw.
2340	Reflector dowser swinging trunnion with cams, cam shafts, stop pins, flanges, linkage screw and spring
	assembled
2341	Reflector dowser swinging trunnion with cams, cam
	shafts, flanges, spring, insulation and dowser disc
	castings assembled
2342	Complete swinging trunnion with dowser discs and main
	support bracket assembled

POSITIVE SUB BASE, CARBON GUIDE, CARBON CLA AND SADDLE ASSEMBLIES
2360 6 M/M Positive carbon guide complete
2361 7 M/M Positive carbon guide complete
2362 8 M/M Positive carbon guide complete
2363 Acme feed screw with pinion and pin
2364 Sub base casting with oil cup, dowel pins, ash pan pins and set screw for tube
2365 Complete sub base with cover, acme screw, pinion, tube and pins but less carbon guide, insulation and saddle assembly
2366 Complete positive sub base assembly with 6 M/M carbon clamp, post, saddle, 6 M/M carbon guide, support and insulation
2367 Complete positive sub base assembly with 7 M/M carbon clamp, post, saddle, 7 M/M carbon guide, support and insulation
2368 Complete positive sub base assembly with 8 M/M carbon clamp, post, saddle, 8 M/M carbon guide, support and insulation
2369 Positive carbon clamp shoe and pin
2370 6 M/M Positive carbon clamp complete with shoe, clamp screw, lock nut, lever, button and wire clamp.
2371 7 M/M Positive carbon clamp complete with shoe, clamp screw, lock nut, lever, button and wire clamp.
2372 8 M/M Positive carbon clamp complete with shoe, clamp screw, lock nut, lever, button and wire clamp.
2373 6 M/M Positive carbon clamp complete with post casting pivot screw, wire clamp and screw
2374 7 M/M Positive carbon clamp complete with post casting pivot screw, wire clamp and screw
2375 8 M/M Positive carbon clamp complete with post casting pivot screw, wire clamp and screw

2376	Positive saddle clutch pinion with shaft assembled
2377	Positive saddle complete with clutch
2378	6 M/M Complete positive carbon clamp with post, insulation, saddle and clutch assembled
2379	7 M/M Complete positive carbon clamp with post, insulation, saddle and clutch assembled
2380	8 M/M Complete positive carbon clamp with post, insulation, saddle and clutch assembled
2381	9 M/M Positive carbon guide complete
	NEGATIVE POST, FEED CLUTCH AND CARBON HOLDER ASSEMBLIES
2390	Complete 5 M/M negative carbon clamp casting with eccentric, lever, wire clamp and handle assembled
2391	Complete 6 M/M negative carbon clamp casting with eccentric, lever, wire clamp and handle assembled.
2392	Complete 6.5 M/M negative carbon clamp casting with eccentric, lever, wire clamp and handle assembled.
2393	Complete 7 M/M negative carbon clamp casting with eccentric, lever, wire clamp and handle assembled
	Complete 5 M/M negative carbon clamp with insulators, screws and feed rack assembled
	Complete 6 M/M negative carbon clamp with insulators, screws and feed rack assembled
2396	Complete 6.5 M/M negative carbon clamp with insulators, screws and feed rack assembled
2397	Complete 7 M/M negative carbon clamp with insulators, screws and feed rack assembled
2398	Complete clutch feed lever with insulation, pin and adjusting screw
2399	Negative feed lever, upper with clutch pin
2400	Complete negative push rod with button and cotter pin
2401	Complete negative feed clutch with clutch sleeve friction disc spring and nut assembled

2402	Negative adjusting eccentric sleeve and lever
2403	Complete universal joint for negative hand shaft with taper pins
2404	Hand feed knob with hub, set screw, universal joint, shaft and insulator
2405	Negative rack support casting with caution plate and wire clamp assembled
2406	Negative rack casting with pin, oil cup, lever stud, and cotter pin
2407	Complete negative rack support with rack casting, pin, feed lever stud, oil cup, and cotter pin assembled.
2408	Complete negative post assembly with 5 M/M carbon holder, feed rack, carbon guide, insulation, feed clutch, clutch lever and adjusting screw assembled but less magnet and universal joint
2409	Complete negative post assembly with 6 M/M carbon holder, feed rack, carbon guide, insulation, feed clutch, clutch lever and adjusting screw assembled but less magnet and universal joint
2410	Complete negative post assembly with 6.5 M/M carbon holder, feed rack, carbon guide, insulation feed clutch, clutch lever and adjusting screw assembled but less magnet and universal joint
2411	Complete negative post assembly with 7 M/M carbon holder, feed rack, carbon guide, insulation, feed clutch, clutch lever and adjusting screw assembled but less magnet and universal joint
ARC SW	FEED, MOTOR, MOTOR RHEOSTAT, PILOT LIGHT, ITCH AND COMPARTMENT COVER ASSEMBLIES
2415	Secondary worm with primary worm gear assembled
2416	Secondary worm gear shaft with slot stop pin assembled
2417	Hand feed knob, with hub and taper pin (old style with
	long hub)

2418	Worm gear compartment cover with oil cups and dowel pins
2419	Arc feed main frame casting with dowel pins and oil cups
2420	Motor front end bell casting, bearing and oil cup assembled
	Motor rear end bell casting with bearing, oil cup, and brush holders assembled
	Motor armature complete
	Complete set of motor field coils with leads
	Arc feed motor complete with flexible coupling
2425	Arc feed complete with motor, gears, clutches, shafts, hand knob and pins assembled but less motor wire conduit casting
2426	Rheostat compartment cover with conduit elbow and screw
2427	Rheostat compartment cover complete with socket, socket leads, conduit, conduit elbow, switch and lever
2428	Motor speed control rheostat with knob complete
2429	Motor rheostat knob and set screw
2430	Motor rheostat lead with tubing and terminal
2431	Pilot light switch lever complete
2432	Main terminal to motor fuse lead with tubing and terminal
	PEERLESS MAGNARC ADAPTERS
2440	Complete Western Electric and Motio. De Luxe adapter with screws
2441	Complete power 6-B, E, adapter with screws
	AMMETER ASSEMBLIES
2450	0-110 Ammeter only complete
2451	Meter cover and dial glass
	0-110 Ammeter shunt complete
2453	0-110 Ammeter complete with mounting bracket





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