A 808

Issue 1/957

# GAUMONT-KALEE

18 Watt AMPLIFIERS
TYPES 808 - 810 - 811

MANUAL and SPARES LIST



# RANK PRECISION INDUSTRIES LTD.

GAUMONT-KALEE DIVISION

37-41 Mortimer Street, London W.I, England

Telephone: Museum 5432

Cables: 'RANKALEE LONDON'

# **GAUMONT-KALEE**



#### 18 Watt SINGLE INSTALLATIONS

Type 808 or Type 811 (For use with GK37 projection equipment)

18 Watt DUAL, and 36 Watt INSTALLATIONS Type 810 'A' amplifier with Type 811 'B' amplifier

# **OPERATORS' MANUAL**



#### TYPE 814 (Part No 814000) CHANGE-OVER BOX

Used with dual amplifier installations and comprises Change-over switch box (*Part No 814001*) and Remote Change-over control (*Part No 522150*)

#### SWITCH BOX PART No 814,001

71/4in	(185mm)
7½in	(190mm)
4in	(100mm)
4½ lbs	(2.938kg)
	7½in 4in

# 18 Watt AMPLIFIERS

# SPECIFICATION

Output (Single amplifier)
Output (Combined 'A' and 'B' of Dual channel)
Mains supplies required:- 100 - 125 volts, or 210 - 250 volts, at 40 - 100 c.p.s.
Height

Width
Depth
Weight (nett)

18 watts 36 watts

2ft.3½in (690mm) 1ft.1½in (340mm) 11½in (290mm) 89 lb (33.2kg) TYPES 808 - 810 - 811

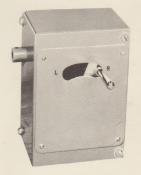
#### REMOTE CHANGE-OVER CONTROL PART No 522,150

 Height
 4¾in
 (120mm)

 Width
 3¾in
 (95mm)

 Depth
 4in
 (100mm)

 Weight (nett)
 21b
 (0.907kg)



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# Introduction

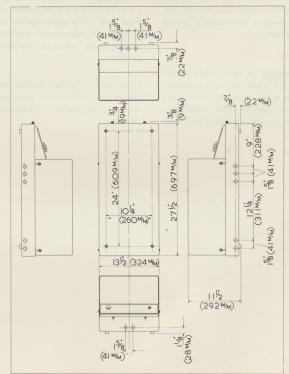
These amplifiers are rated for continuous operation under tropical conditions, and all metal parts are rust-resistant. The wiring and components are easily accessible for servicing.

For 18 watt installations one Type 808 amplifier is generally employed, but when an 18 watt amplifier is to be used in conjunction with GK 37-projection equipment Type 811 is used. In dual amplifier installations the Type 810 is known as the "A" amplifier, and the Type 811 as the "B" amplifier. This convention is used on the switch designations fitted to the amplifiers, and will be maintained throughout the following description.

Although the Type 808, 810 and 811 amplifier equipments have different applications, all have the same amplifier chassis, ( $Part\ No\ 908003$ ) the variations being confined to the terminal layouts and switching facilities provided in the wall mounting back trays.

Each amplifier chassis in one self contained unit, comprises the complete amplifier chain, the main volume control, the film-disc-microphone switch, the exciter lamp supply circuit giving 8 volts 4 amperes D.C., and the monitor speaker.

#### INSTALLATION DIMENSIONS FOR 18 watt AMPLIFIERS



On the current range of amplifiers the incorporated mains transformer (Part No. 808013) has tappings which provide for supply voltages of 100/125 volts and 210/250 volts at 40/100 c.p.s. Earlier productions were in two ranges:-

Types 808, 810 and 811 for 190/260 volt operation, using mains transformer Part No. 369001 or 369050.

Types 809, 812 and 813 for 95/130 volt operation, using mains transformer Part No. 369002 or 415050.

The current mains transformer (Part No. 808013) is now the replacement for any of the foregoing transformers and is physically and electrically interchangeable.

# Microphone input facilities

The amplifiers as supplied may be used with a high impedance microphone connected direct to the microphone input terminals. With this type of microphone the interconnecting lead should not exceed 12ft(3.5m)and usage is consequently limited to the operating enclosure.

Where the microphone is to be used on the stage, or at some point remote from the amplifier, it is necessary to use a low impedance microphone (20 to 60 ohms) and a microphone input transformer. Provision is made in the wall-mounting back tray

for the addition of a suitable microphone input transformer (Part No. 569020) and one transformer is required for each amplifier. Two conversion kits are available for low impedance microphone input: Type 1186 (For single amplifier installations) Comprising one microphone transformer with fixing screws, input cable to amplifier and connection details.

Type 1187 (For dual amplifier installations) Comprising two microphone transformers with fixing screws, input cables to amplifiers and connection details

# Operation

# Single Channel Amplifier Type 808 and 811

When amplifiers have been installed and lined up by the Installation Engineer, controls used by the Projectionist are as follows:—

THE FILM/DISC/MICROPHONE switch is mounted with its spindle projecting through the sloping metal panel at the top of the unit, to the left of the centrally mounted monitor speaker. The Escutcheon is marked F-D-M, and by turning the switch to one or other of these markings, the operator can select any one of three sound sources, Sound-on-Film, non-sync or microphone.

**THE MAIN VOLUME CONTROL** to the right of the Monitor Speaker on the same sloping panel, has an escutcheon marked from 0-20. Click stops allow the fader to be set accurately at any of the marked positions.

Increase of volume is obtained by rotating the knob in a clockwise direction.

**THE SOUND CHANGEOVER SWITCH**  $(Type\ 808\ only)$  located in the wall mounting back tray and operated by the lever projecting from the panel above the fader knob, selects the exciter lamp in No. 1 or No. 2 projector in the "L" and "R" positions respectively, and connects a small pre-heat voltage to the exciter lamp in the unselected or idle projector. This pre-heat voltage maintains the unused exciter lamp filament at a dull red heat, allowing the lamp to attain full brilliancy immediately it is switched into circuit thus avoiding a time lag in sound on changeovers. Remote operation is provided by a mechanically coupled Remote Changeover box  $(Part\ No.\ 522150)$  similarly designated "L" and "R".

## GK 18/36 watt Dual Amplifier Type 810 and 811

In these installations each amplifier has a Film/Disc/Microphone switch and a main volume control. The only other controls used by the projectionist are the "INPUTS" switch and AMPLIFIER "SELECTOR" switch (located on the top face of the back tray on "A" amplifier) and the "CHANGEOVER" and "EXCITER SUPPLY" switches (located on the Changeover switch box, Part No. 81400I).

**THE** "INPUTS" SWITCH connects the Sound-on-Film, disc and microphone inputs to either "A" or "B" amplifier. The switch escutcheon is marked "A" or "B" and when one amplifier only is in use the appropriate position should be selected. When both amplifiers are in use (36 watt operation) this switch must be left in the "A" position.

**THE "AMPLIFIER SELECTOR" SWITCH** has three positions "A", "A and B", "B". In "A" or "B" positions the stage loudspeakers are connected to the selected amplifier only. The "A and B" position is used for 36 watt operation, and connects both "A" and "B" amplifier outputs to the stage loudspeakers, at the same time connecting the power amplifier sections of "A" and "B" amplifiers to the pre-amplifier section of "A" amplifier. For this reason, the Film/Disc/

Microphone switch and Main Volume Control on "A" amplifier control both "A" and "B" amplifiers in the 36 watt condition.

THE "EXCITER SUPPLY" SWITCH on the Changeover switch box (Part No. 814001) should be switched to the appropriate "'A'.Amp" or "'B'.Amp" position when one amplifier only is in use. When both amplifiers are in operation (36 watt condition) the exciter supply may be obtained from either position. THE "CHANGEOVER" SWITCH selects the exciter lamp in No. 1 or No. 2 projector in the "L" and "R" positions respectively, and connects a small pre-heat voltage to the exciter lamp in the unselected or idle projector. Remote operation is provided by a mechanically coupled remote Changeover box (Part No. 522150) similarly designated "L" and "R". Note: When GK 18/36 watt amplifier equipment is used in conjunction with GK 37 Projection equipment, the Changeover switch box (Part No. 814001) is replaced by a Type 1613 "EXCITER SUPPLY" switch. as sound changeover is carried out from each GK 37 projector stand. This switch serves the same purpose as the "Exciter Supply" switch in the 814001 switch

box and the same remarks apply.

## General

Where an 18 watt amplifier has not been used for a month or more, or immediately on installation, the HT fuses F1, F2, and F3 should be removed and the amplifier switched on for 30 minutes to re-form the Electrolytic capacitors. Replace fuses.

Should hum develop on the amplifier in both Film and Disc positions when it has been installed for some length of time check the fuses (F1, F2, F3, and F4) protecting the electrolytic capacitors. Replace as necessary, but should the fuse blow again the capacitor

concerned is faulty and should be replaced.

If one amplifier only of a dual installation is normally in use, the INPUT and AMPLIFIER SELECTOR switches should be alternated between the "A" and "B" positions once a week, at the change of the programme or at some other time which will ensure that this is done each week without fail. In this way, both units will get regular use, and the electrolytic capacitors will not need to be reformed.

# **Cleaning Faders and Switches**

The stud contacts of faders and switches should be cleaned periodically, NEVER LESS THAN ONCE EVERY THREE MONTHS. Since atmospheric conditions have an

effect on the contacts, the actual frequency of cleaning must be dictated by experience.

#### Faders and stud-contact switches

After dusting inside the case and cover, the following cleaning procedure should be followed:-

- Wipe the stud faces carefully with a clean rag of fine linen, moistened with pure Benzine, and then with a similar rag dry.
- Carefully lift the contact brushes just enough to permit the insertion of a clean piece of paper between the brushes and the contact studs. Oscillate the brushes backwards and forwards over the paper to clean the contact faces.
- Clean the collector ring with Benzine, then clean the faces between the collector shoe and the ring with paper as above.

- Re-lubricate the stud faces and contact ring face with a very small amount of best quality clock-oil, using a camel hair brush.
- Clean out any surplus oil or dust before replacing cover.
- Note I: On no account should emery paper or any abrasive be used for cleaning contacts.
- Note II: Do not use Carbon Tetrachloride (or "Thawpit") as a solvent in place of Benzine, because of impurities found in commercial grades.
- Note III: When installing or replacing faders or switchboxes, do not remove fader dust covers whilst connecting leads or soldering adjacent components, as dirt and flux must not be allowed to fall on the contact faces.

## Wafer Switches

With switches of this type, it is not generally possible to wipe the contact surfaces, but a similar cleaning method to the above should be employed. After dusting as above:—

1. Wash dirt away from contact surfaces with Benzine applied with a soft brush.

APPLY ALWAYS THE LIGHTEST POSSIBLE COVERING.

- 2. Lubricate as above, with clock-oil or any lubricant which fulfils the following conditions:
  - (a) It is non-volatile.
  - (b) It is "non-gumming."

The manufacturers of certain of these switches recommend lanoline or petroleum jelly as a lubricant.

## SPARE PARTS LIST

When ordering Spare Parts from this List, always give as much information as possible. In addition to the number of the part to be replaced, quote its name, with the type and serial numbers of the unit in which it is fitted.

IMPORTANT: The Part Number must always be quoted.

Bei der Bestellung von Ersatzteilen sollte eine eingehende Beschreibung beigefügt werden. Ausser der Nummer des Teils, das ersetzt werden soll, sollte seine Benennung sowie die Typen – und Seriennummern des Gerötes angegeben werden, in den das Teil eingebaut werden soll.

WICHTIG: Die Listenbezeichnung des Teils muss auf jeden fall angegeben werden.

Quand vous commandez des pièces a l'aide de cette liste veuillez donner le plus d'information possible. En plus du numéro de la pièce, veuillez indiquer son nom ainsi que le type et numéro de la machine à laquelle elle est destinée.

IMPORTANT: Le numéro de la pièce doit toujours être donné.

Cuando se hace un pedido de piezas de recambio se debe hacer lo mas detallado posible. Aparte del número de la parte que se reemplaza, indicar su nombre, con los números de tipo y serie de la sección donde van ajustados.

IMPORTANTE: El numéro de la parte siempre debe indicarse.

Bij bestelling van onderdelen van deze lijst verzoeken wij U altijd zoveel mogelijk bijzonderheden te verstrekken. Afgezien vat het nummer van het te vervangen onderdeel verzoeken wij U de naam ervan op te geven alsmede het type en de serie nummers van de machines, waarin e.e.a. gemonteerd moet worden.

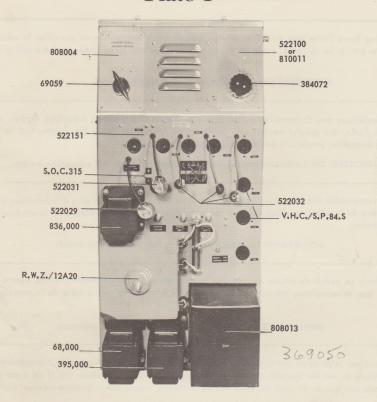
BELANGRIJK: Het nummer van het onderdeel moet altijd opgegeven worden.

Per ordinare pezzi di ricambio da questo elenco, date sempre i più detagli possibile. Oltre il numero del pezzo che deve essere cambiato, date anche il nome, il modello ed il numero di seria del unita nella quale e montato.

AVVISO IMPORTANTE: Il numero del pezzo di ricambio deve essere sempre quotato,

Quando se fizer uma encomenda de peças sobressalentes desta lista, dar sempre todos os detalhes possiveis. Al'em do n'umero da peça a substituir, indicar o' seu nom, bem como tipo e n'umero da m'aquina onde a mesma deve ser ajustada.

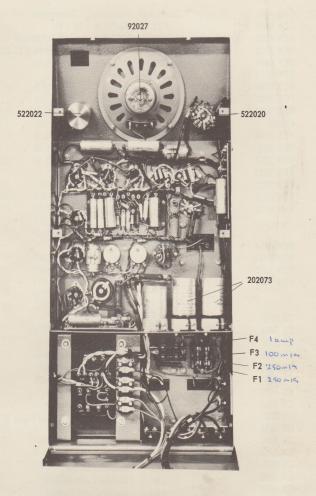
IMPORTANTE: O número da peça sempre deve indicar-se.



#### CHASSIS (Part No 808003) FRONT COVER REMOVED.

Part N	o Description	No.Off	
69,059	Switch knob	1	(Secured by 2BA 3/8in Cheesehead screw)
384,07	2 Volume control knob	1	The second secon
522,02	9 Grid connector	1	
522,03	1 Grid connector	1	
522,03	2 Grid connector	3	
522,15	1 Valve holder	2	
522,10	0 Escutcheon	if pitalb   atrobas	(Type 808 only)
or	Selvente de lectrica de total emus a		albin de la company de granda de mai A re la
810,01	1 Escutcheon	1	(Types 810 or 811)
808,00	4 Escutcheon	1	( ) / / / / / / / / / / / / / / / / / /
SOC 31	5 Output test sockets	2	
VHC/ Sp		6	

# Plate 2



CHASSIS (Part No 808003) SCREEN REMOVED.

# ELECTRICAL COMPONENTS C 808,003

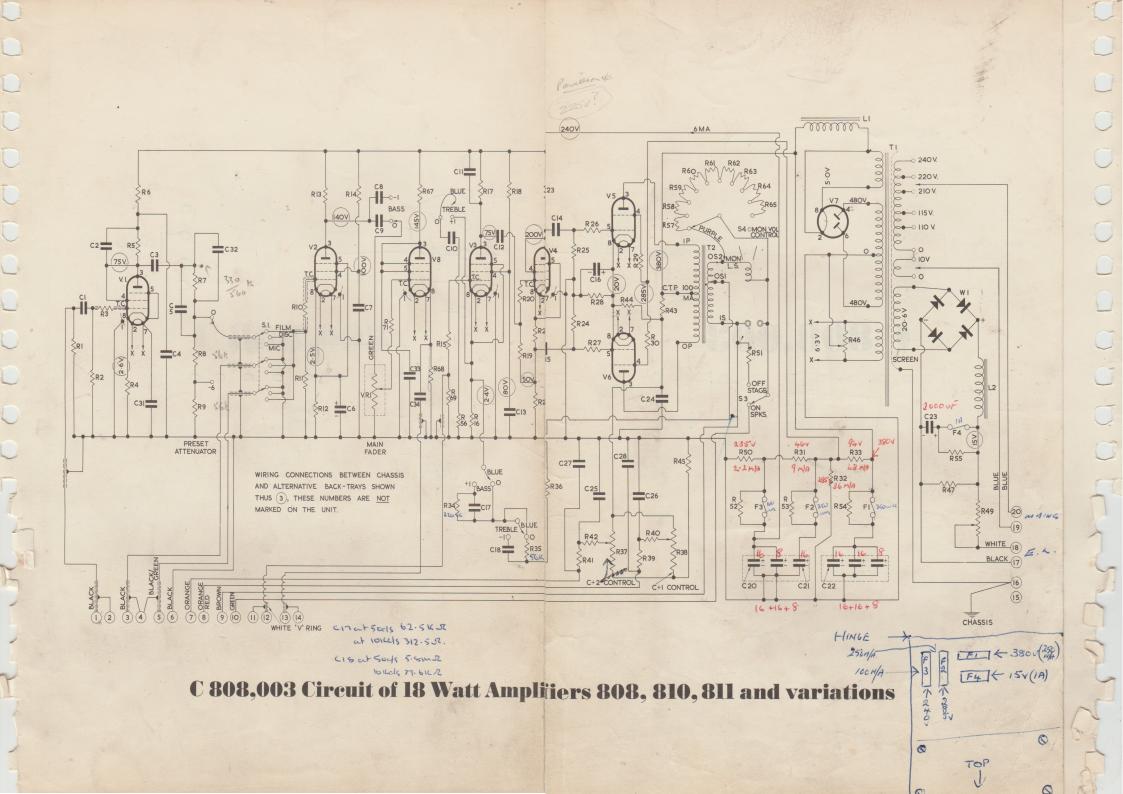
Circuit Ref.	D	escription	Part No.	Circuit Ref.	Description	on Part No.
Resistors				R40	1,000,000 nm.	REW 8105
R 1	100,000 ohm.		REY 100104	R41	1,000,000 nm.	REW 8105
R 2	2,200,000 ohm.		REW 8225	R42	1,000,000 nm.	REW 8105
R 3		(In grid connector	REW 9473	R43	470,000 oh 1.	REY 8474
	47,000 011111	Part No 522029)	11211 7470	R44	110,000 oh i.	REY 8114
R 4	2,200 ohm.	r dir rio SELUZII	REX 8222	R45	100,000 oh .	REX 8104
R 5	100,000 ohm.		REX 100104	R46	50 ohm. poentiometer	POT 7001
R 6	68,000 ohm.		REX 8683	R47	47 ohm.	REB 3470
R 7	330,000 ohm.		REY 8334	R49	2 ohm.	416007
R 8	56,000 ohm.		REY 8563	R50	100,000 oh .	REY 8104
R 9	56,000 ohm.		REY 8563	R51	20 ohm.	RED 3200
R10		(In grid connector	REW 9473	R52	22,000 ohn	REW 2223
	17,000 011111	Part No 522031)		R53	22,000 ohn	REW 2223
R11	1,000,000 ohm.		REW 8105	R54	22,000 ohn	REW 2223
R12	2,200 ohm.		REX 8222	R55	1,500 ohm,	REW 8152
R13	68,000 ohm.		REX 8683	R56	1,500 ohm.	REW 8152
R14	470,000 ohm.		REX 8474	R57-R65	On monitor volume cont	
R15	47,000 ohm.	(In grid connector	REW 9473		(Supplied (; complete of	
	*	Part No 522032)		R67	180,000 ohi.	REW 8184
R16	1,600 ohm.		REY 8162	R68	10,000 ohn	REW 8103
R17	150,000 ohm.		REX 8154	R69	2,200,000 hm.	REW 8225
R18	470,000 ohm.		REX 8474	R71	47,000 ohn (In grid	connector REW 9473
R19	470,000 ohm.		REX 8474			o 522032)
R20	47,000 ohm.	(In grid connector	REW 9473	Capacitors		
		Part No 522032)		C1	0.01mF	CS 2517
R21	2,200 ohm.		REX 8222	C 2	40 pF	CX 9404
R22	22,000 ohm.		REX 8223	C 3	0.02mF	CS 2855
R23	22,000 ohm.		REX 8223	C 4	0.5mF	CS 1850
R24	100,000 ohm.		REX 8104	C 5	120 <sub>p</sub> F	CZ 4053
R25	100,000 ohm.		REX 8104	C 6	50mF	CS 2497
R26	47,000 ohm.		REW 9473	C 7	0.25mF	CS 1825
R27	47,000 ohm.		REW 9473	C 8	0.01mF	CY 3854
R28	200 ohm.		REJ 3201	C 9	0.05mF	CS 3051
R29	100 ohm.		REX 8101	C10	0.02mF	CY 2855
R30	100 ohm.		REX 8101	C11	0.0003mF	CX 2203
R31	4,700 ohm.		REY 8472	C12	0.01mF	CY 3854
R32	8,000 ohm.	and a	REG 3802	C13	0.25mF	CS 1825
R33	2,000 ohm.		RED 3202	C14	0.1mF	CX 1822
R34	220,000 ohm.		REX 8224	C15	0.1mF	CX 1822
R35	56,000 ohm.		REY 8563	C16	50mF	CS 2497
R36	6,800 ohm.		REX 8682	C17	0.05mF	CY 3084
R37	1,000,000 ohm.		POT 7003	C18	560pF	CZ 4056
R38	1,000,000 ohm.		POT 7003	C20	24 (16 + 8 <sub>1</sub> F)	202073
R39	1,000,000 ohm.		REW 8105	C21	16mF )	2020/3

Note: C23 was type CE23CE, now obsolete and replaced by type CE101C which is physically smaller. A Sorbo rubber packing strip is required.

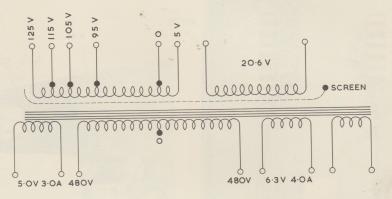
Circuit Ref.	Description	Part No.
C22	40mF (16 + 16 + 8)	202073
C23	2000mF (Was 1,000mF	CS 3612
*	Part No CSS 2350)	
C24	0.5mF	CS 1850
C25	0.1mF	CS 3121
C26	-0.1mF	CS 3121
C27	0.01mF	CS 2517
C28	0.01mF	CS 2517
C31	0.01mF	CS 3854
C32	40pF	CX 9404
C33	0.25mF	CS 1826
C34	0.5mF	CS 1850
Valves		
V 1	EF 37A	
V. 2	EF 37A	
V 3	EF 37A or 6J7	
V 4	EF 37A or 6J7	
V 5	KT 66 or 6L.6G	
V 6	KT 66 or 6L6G	
V 7	U52 or 5U4G	
V 8	EF 37A or 6J7	
Switches	2. 07. 6. 657	
	F:1 /D:- /A: :	F00 000
S 1 S 3	Film/Disc/Mic switch	522,020
S 4	Stage speaker switch Monitor volume control	522,030
	Monitor volume control	222,006
Fuses		
F1	250mA cartridge fuse	FCA 0025
F 2	250mA cartridge fuse	FCA 0025
F 3	100mA cartridge fuse	FCA 0010
F 4	1 Amp cartridge fuse	FCA 0100
General		
Il	Mains transformer (See Plate 3)	808,013 +
T 2	Output transformer	836,000
L1	Choke	68,000
L2	Choke	395,000
W 1	Rectifier bridge	RWZ 12A20
LS	Monitor Loudspeaker	92,027
VR1	Main Volume Control	522,022

NOTE:- The value of R.7. has now been changed to 560,000 ohms, (Ref. REY. 8564). This change is effective on units manufactured since January 1958, and it is recommended that this modification be incorporated on existing dual amplifier installations.

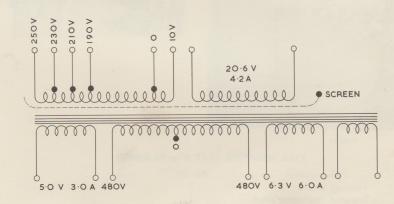
ELECTRICAL COMPONENTS C 808,003 C 808,003



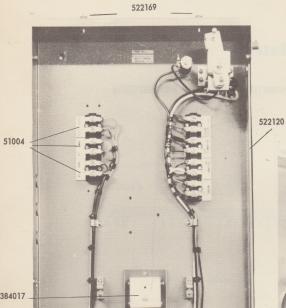
#### MAINS TRANSFORMER CONNECTIONS FOR EARLY PRODUCTIONS

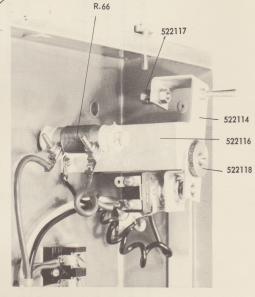


ORIGINAL IIOV MAINS TRANSFORMER
PT NOS 369002 OR 415050



ORIGINAL 240 V MAINS TRANSFORMER
PI NOS 369001 OR 369050





414004

#### WALL MOUNTING TRAY (Part No 808007)

522121

	WALL MOONTH		
Part No	Description	No.Off	
51,004	Terminal blocks	7	
384,017	Screened connecting block	1	
414,004	Earth bus assembly	1	
522,120	Stay for chassis	1	
522,121	Spring clip for stay	1	
522,169	Chassis securing screws	2	
GRU/28	4BA Allen set screw	1	(Securing remote cable outer casing)

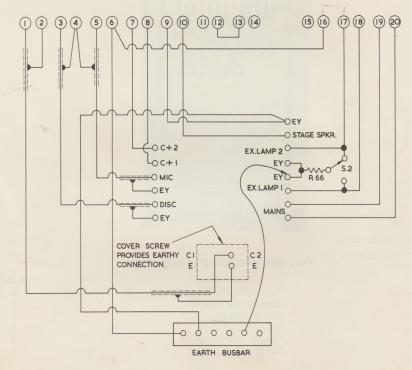
# Plate 5

#### CHANGEOVER SWITCH FOR TYPE 808 AMPLIFIERS

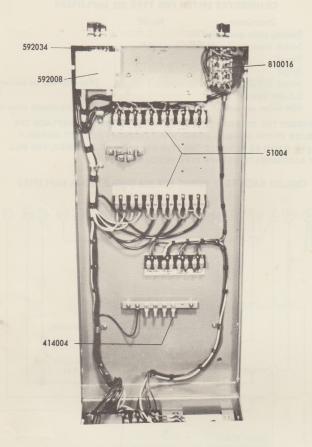
Part No	Description	No.Off	
522,114	Bearing plate assembly	1	
522,116	Switch bracket assembly	1*	
522,117	Barrel	1	
522,118	Spigot	1	
SWA 81057	Switch D.P.D.T.	. 1	(Was M501068 on earlier productions)
REE 20 P5	0.5 ohm Resistor (R 66)	7	
GRU 8/23	4BA Allen set screw	1	(Securing remote inner cable).

\* ALTHOUGH THE CURRENT TYPE OF SWITCH (SWA 81057) WILL REPLACE THE EARLIER SWITCH (M 501068) SHOULD A REPLACEMENT BRACKET ASSEMBLY (Part No 522116) BE REQUIRED THIS ITEM HAS BEEN\_RE\_DESIGNED, AND WILL NOW ACCOMMODATE THE NEW TYPE SWITCH ONLY.

#### C808,007 BACK TRAY WIRING FOR 808 SINGLE 18 Watt AMPLIFIER



WIRING CONNECTIONS TO 808003 CHASSIS SHOWN THUS 3
THESE NUMBERS ARE NOT MARKED ON THE UNIT.



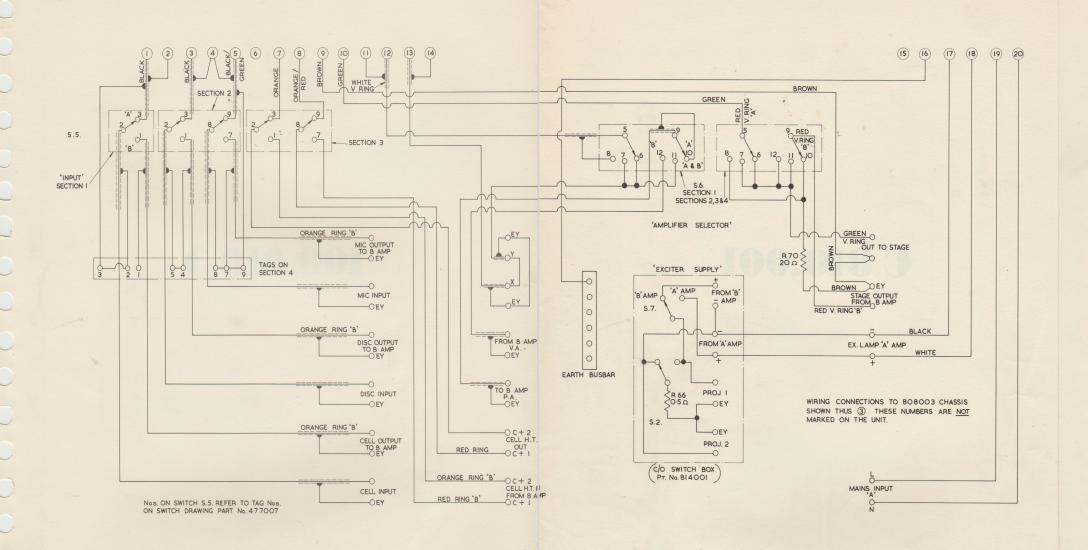
## WALL MOUNTING TRAY (Part No 810,001)

Description	
Terminal blocks	
Earth bus bar assembly	
Stay for chassis	
Spring clip for stay	
Chassis securing screws	
Switch screen	

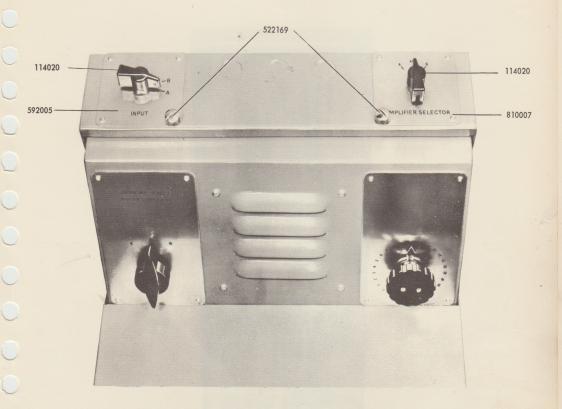
No.Off

C 810,001

Part No 51,004 414,004 522,120 522,121 522,169 592,008



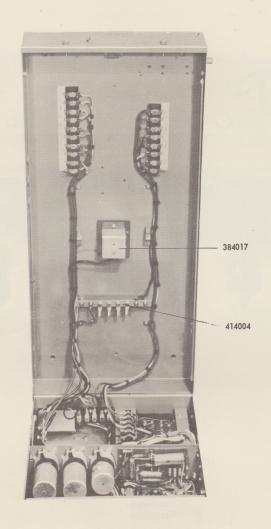
C 810,001 Back Tray Wiring for "A" Amplifier of GK 18/36 Watt Installation



#### SELECTOR SWITCHES 36 WATT EQUIPMENT

SEEECION SHITCHES 30 HATT EQUITMENT			
Part No	Description	No.Off	
114,020	Switch knob	2	
592,005	Escutcheon	ī	
810,007	Escutcheon	i	

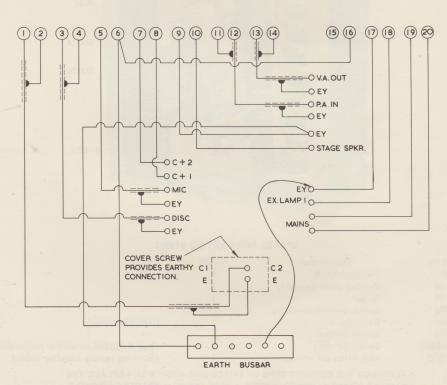
# Plate 8



## WALL MOUNTING TRAY (Part No 811,001)

Description	No.Off
Terminal blocks	9
Screened terminal connection	1
Stay for chassis	1
Spring clip for stay	1
Chassis securing screws	2
	Terminal blocks Screened terminal connection Stay for chassis Spring clip for stay

#### C811,001 BACK TRAY WIRING FOR 'B' AMPLIFIER OF GK 18/36 Watt INSTALLATION

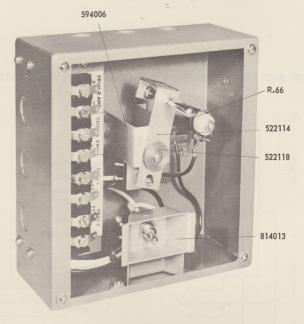


WIRING CONNECTIONS TO 808003 CHASSIS SHOWN THUS 3 THESE NUMBERS ARE  $\operatornamewithlimits{NOT}$  MARKED ON THE UNIT.

#### TYPE 814 SOUND CHANGE\_OVER UNIT

NOTE:- Type 814 (Part No 814000) Sound change-over unit comprises the following

Sound change-over and exciter circuit selector Part No 814001 Remote sound change-over unit, Part No 522150 (See *Plate* 9)

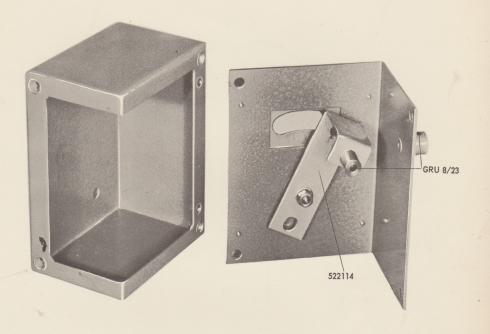


#### SPARES FOR PART NO 814001

Part No	Description	No.Off	
51004	Terminal block	4	
522,114	Bearing plate assembly	1	
522,118	Spigot	1	
594,006	Switch bracket assembly	1*	
814,004	Escutcheon	1	(Not illustrated)
814,013	Switch bracket	1	
SWA 81057	Switch DP.DT.	2	(Was M.501068 on earlier productions)
GRU 8/23	4BA Allen set screw	2	(Securing remote coupling cable)

<sup>\*</sup> ALTHOUGH THE CURRENT TYPE OF SWITCH (SWA 81057) WILL REPLACE THE EARLIER SWITCH (M. 501068), SHOULD A REPLACEMENT BRACKET ASSEMBLY (Part No. 594,006) BE REQUIRED THIS ITEM HAS BEEN RE—DESIGNED, AND WILL NOW ACCOMMODATE THE NEW TYPE SWITCH ONLY.

# Plate 10



## REMOTE CHANGE-OVER UNIT (Part No 522150)

Note:- This unit is supplied complete with cable and outer casing as part of the Type 808
Amplifier, or as part of the Type 814 change-over unit with the GK 18/36 watt
equipment.

Part No	Description	No.Off	
522,114	Bearing plate assembly	1	
522,130	Escutcheon	1	
GRU 8/23	4BA Allen set screw	2	(For remote coupling cable)
CGC 2211	Outer casing for cable	*	
QPR 6816	Inner cable	*	

<sup>\*</sup> When ordering these items for replacement purposes please state length required.

The normal length supplied with the complete unit are 6ft of outer casing
(C.G.C. 2211) and 6ft 9in of inner cable (QPR 6816)